# TMHNA – MSIS Final Project

Team 30

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# Meet the Team

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# Introduction

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# TMHNA is the industry leader in forklift sales and is composed of two main subsidiaries – TMH & Raymond

MARKET POSITION

HH.

Toyota Material Handling, NA - Toyota Material Handling U.S.A., Inc. and The Raymond Corporation, is a trusted source of both quality and reliability together holding 38.1% of the market share. One in three forklifts sold in North America is either a Toyota or Raymond product.

COMPLEX LANDSCAPE

TMHNA has a complex IT landscape that limits their capability to go digital at scale and orchestrate processes and share resources at an organizational level hindering the ability to make enterprise and subsidiary decisions using real-time data analysis.

#### LANDSCAPE TRANSFORMATION

**WE ANSWER** 

TMHNA would like to transform to a digital core built around SAP S/4 HANA with a unified persona-based interface provided via a portal-based experience from the currently used SAP ECC 6. Additionally, centralization is desired on siloed systems – CRM, Procurement Systems, Planning Systems etc.

How do we migrate to SAP S4/HANA while creating an integrated platform that leverages a 2 businesses 1 channel model of operation and can be customized for all stakeholders?

Implementation

Financials

Risks & Mitigation

# Current and Desired State for TMHNA's IT Capabilities

#### **CURRENT STATE**

TMHNA has a complex IT landscape that supports two subsidiary companies- TMH and Raymond in a 2B2C model.

#### **ACTION PLAN**

Merge systems, selective product lines and migrate to S4/HANA to increase the capability of TMHNA's IT infrastructure to support both subsidiaries.

#### **DESIRED STATE**

TMHNA would like to operate on a 2BIC model - merging application infrastructures and sales channels.

Migration from ECC to S4/HANA for crosssubsidiary process unification. Embed CRM and other upper tier applications on top of the singular SAP instance.

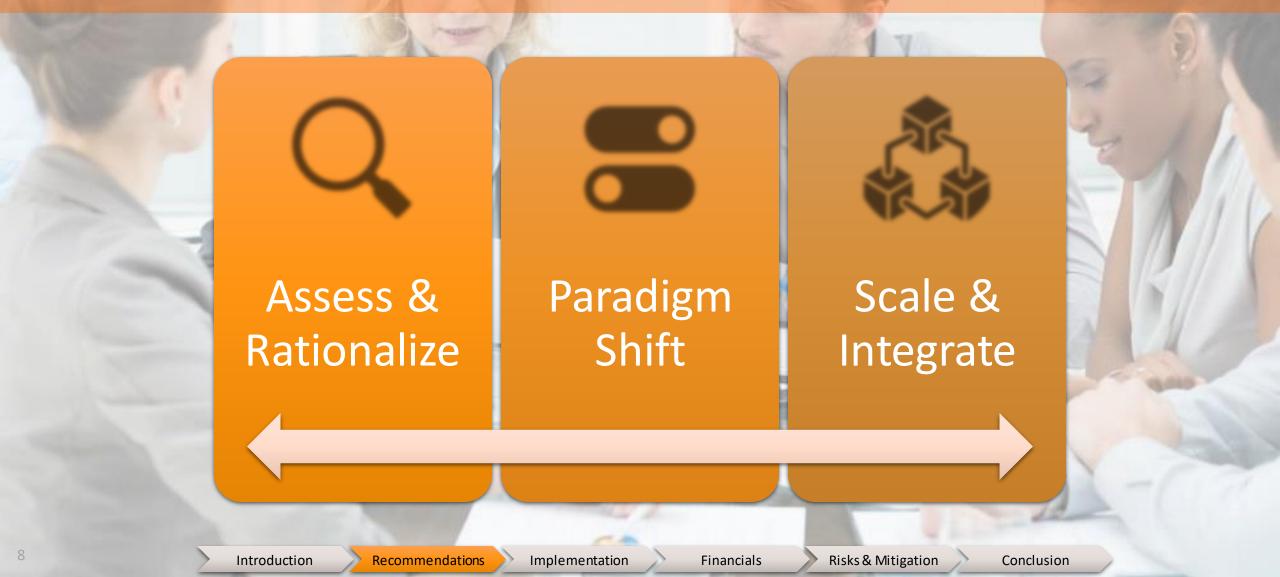
Brief dealers and vendors about the changes in interfaces and user tier applications on account of the merger. Prioritization of processes/projects during migration and identifying sales channels for common/similar products between subsidiaries.

Conclusion

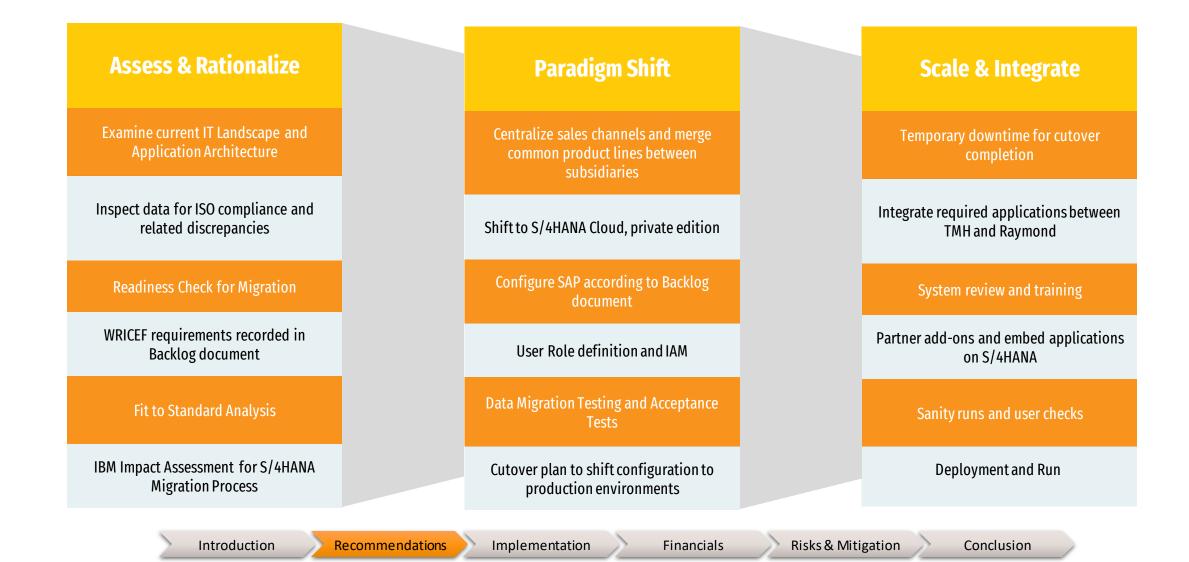
# Recommendations

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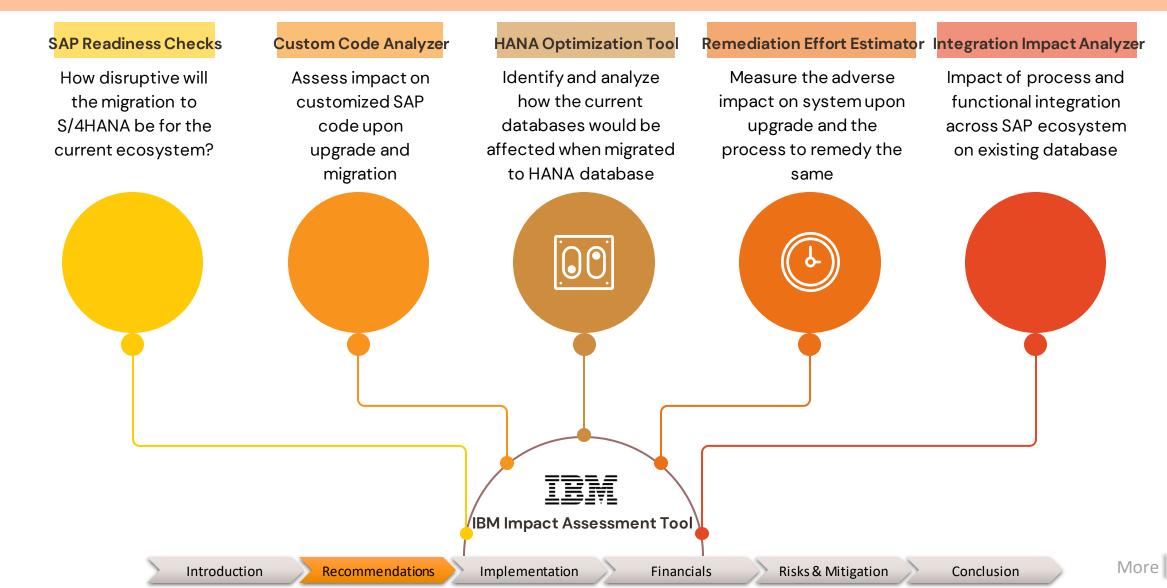
# ansforming TMHNA's landscape to achieve go to scale digital capabilities across both subsidiaries



# Transforming TMHNA's landscape to achieve go to scale digital capabilities across both subsidiaries



# A Impact Assessment as a precursor to creating a migration roadmap for TMHNA's IT Landscape



10

# Key features of the migration process to SAP S/4HANA



Customers can leverage their existing investment but have the flexibility to make selective enhancements and changes to the new system.

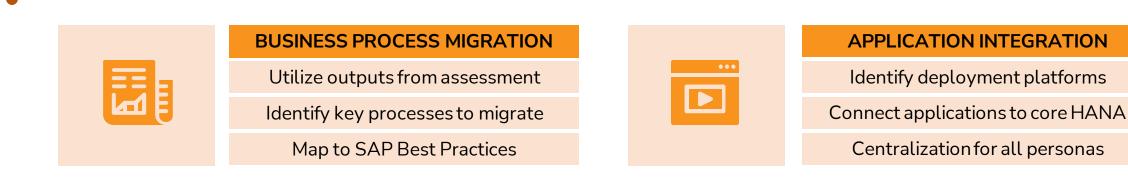
#### **RISE WITH SAP**

RISE with SAP is a bundle of products, tools and services covering various components of digital transformation and hence offered as 'business transformation as a service'.

#### S/4HANA PRIVATE CLOUD EDITION

SAP S/4HANA Cloud, private edition, delivers a new level of flexibility previously unavailable in a cloud solution.

Conclusion



#### 11

Introduction **Recommendations** 

Implementation

Financials

**Risks & Mitigation** 

dopting a smart brownfield implementation approach for efficient and optimized migration





Check compliance with the following functional requirements:

• Dual-Stack Split

12

- Conversion to Unicode
- Activation of SAP New General Ledger
- Creating a shell copy of the leading system with existing implemented processes.

Landscape

Assessment

- Perform SAP System Landscape Optimization (SLO) tool-based migration of a selected or the full data scope
- Selective Data Migration

Transition

management

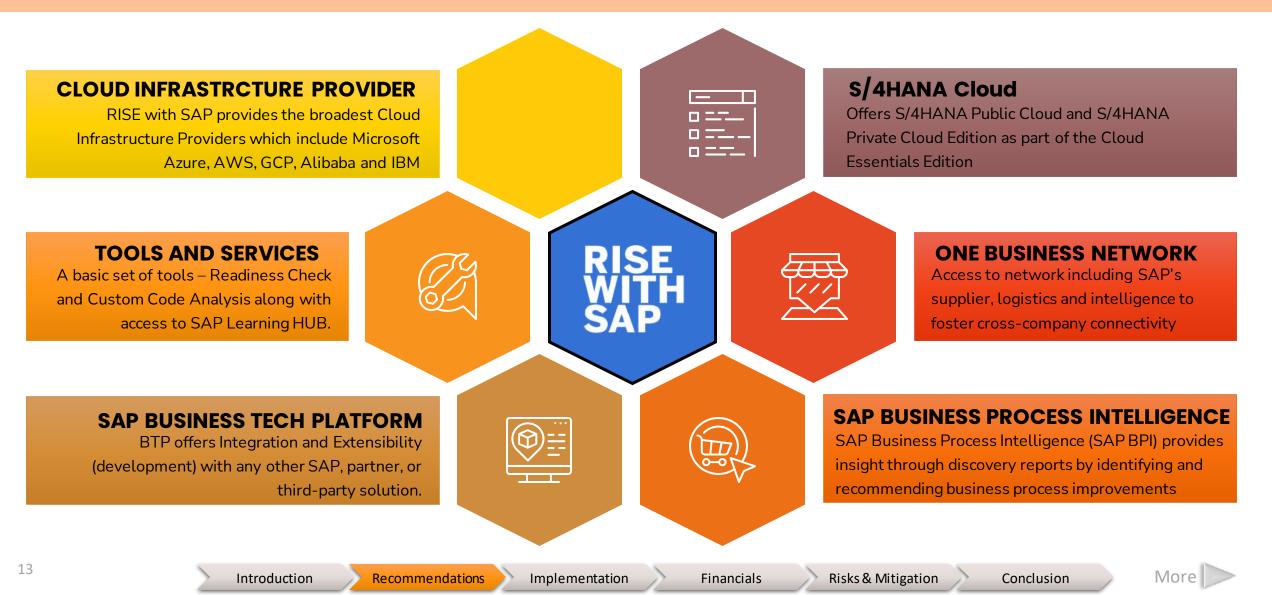
- Business Process evaluation through KPI analysis
- E2E process improvement using Process Flow Insights and Business Process Analytics
- Lift & Shift existing processes that do not need enhancements
- Migrate enhanced processes

Migrate

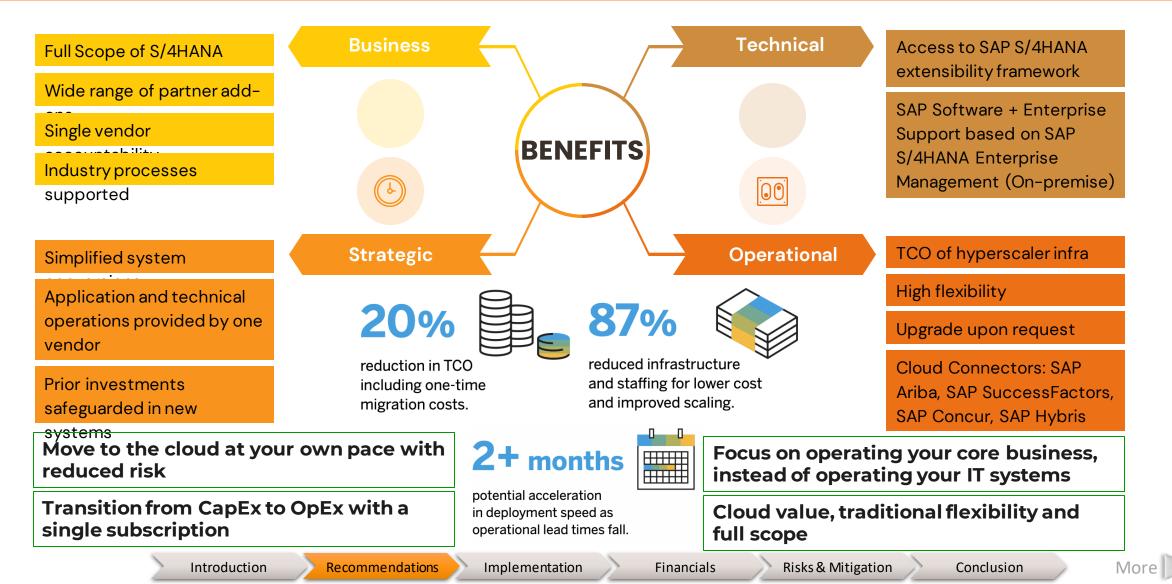
• Decommission legacy database



# RISE with SAP delivers business transformation as a service in a comprehensive package

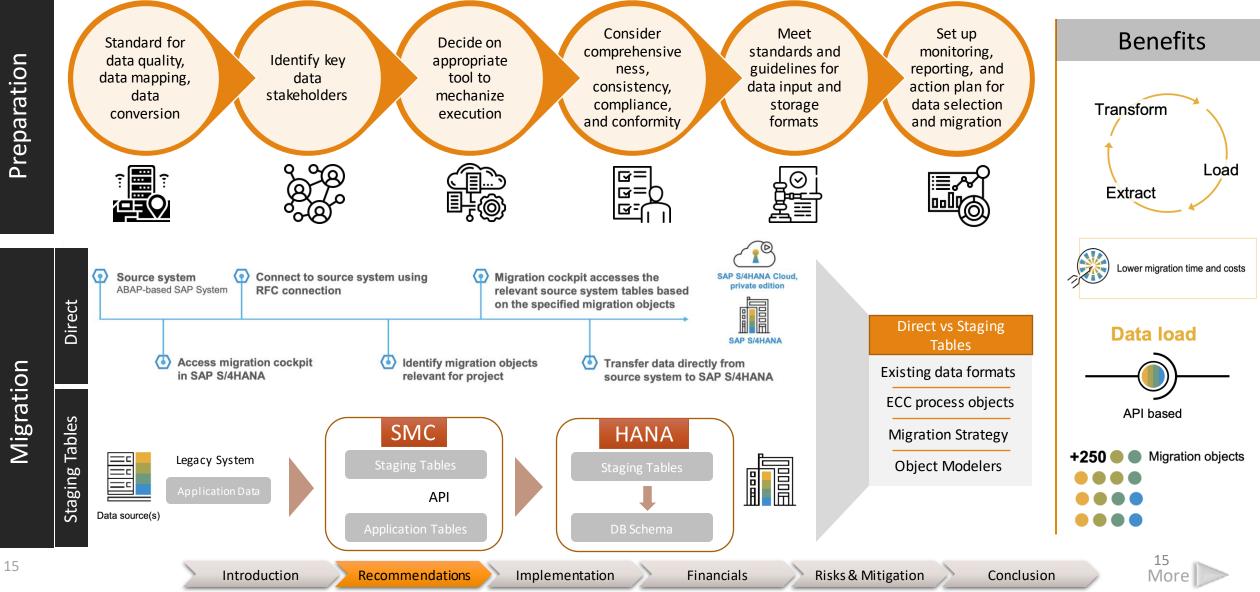


# eraging the S/4HANA Cloud, private edition packaged in RISE with SAP gives us...



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# To ta Migration with S/4HANA Migration Cockpit – *included in SAP S/4* HANA License



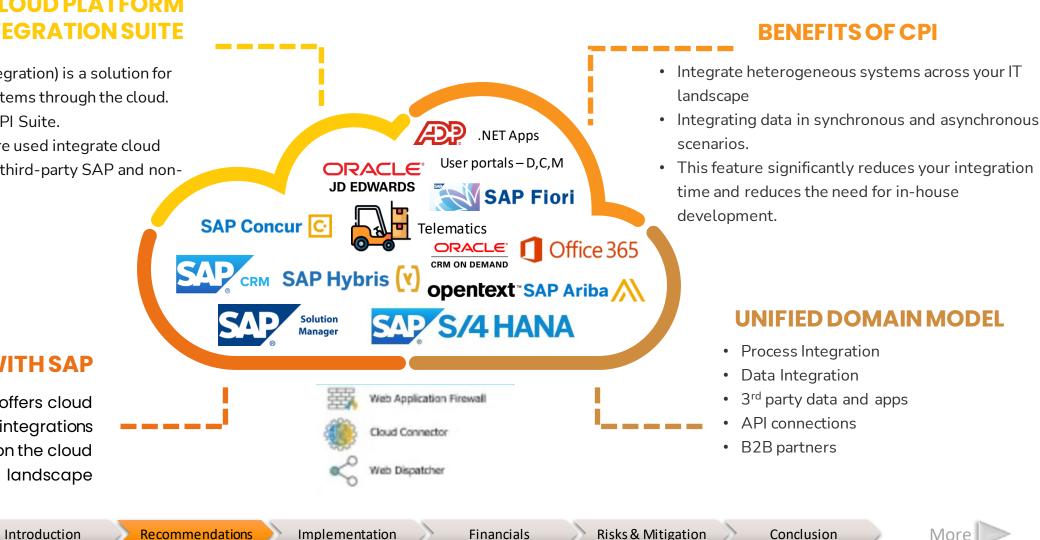
## Integration of applications and third-party add-ons will be made possible with CPI – provided as part of RISE with SAP

#### **CLOUD PLATFORM** INTEGRATION SUITE

- CPI (Cloud Platform Integration) is a solution for integrating different systems through the cloud.
- It is a part of the SAP CPI Suite.
- Cloud-based middleware used integrate cloud and on-prem apps with third-party SAP and non-SAP apps



**RISE with SAP offers cloud** connectors that enable integrations across applications on the cloud landscape

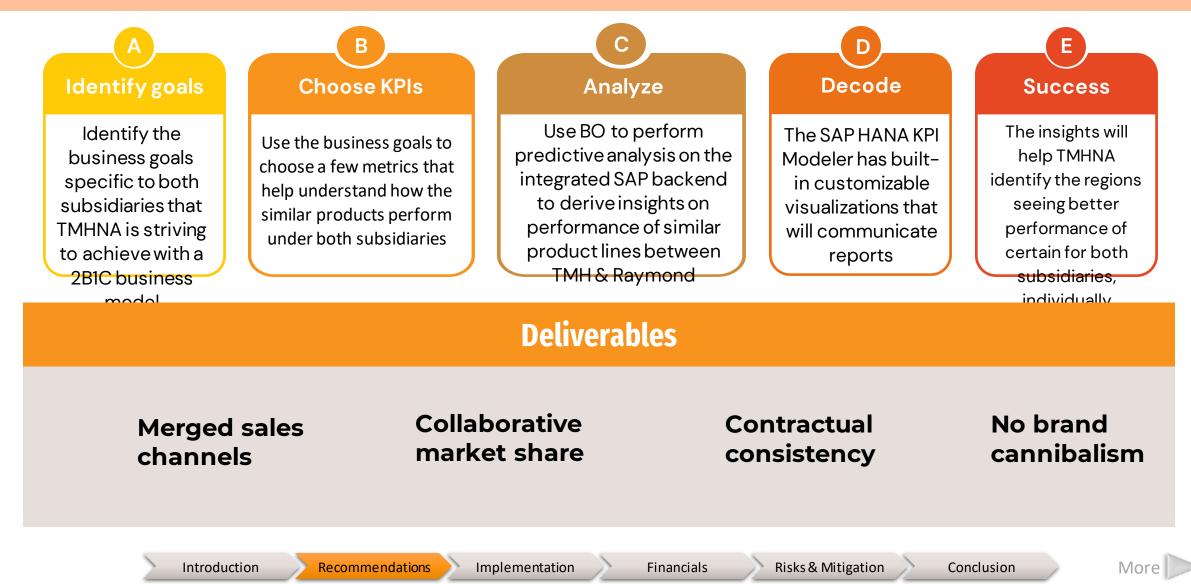


More

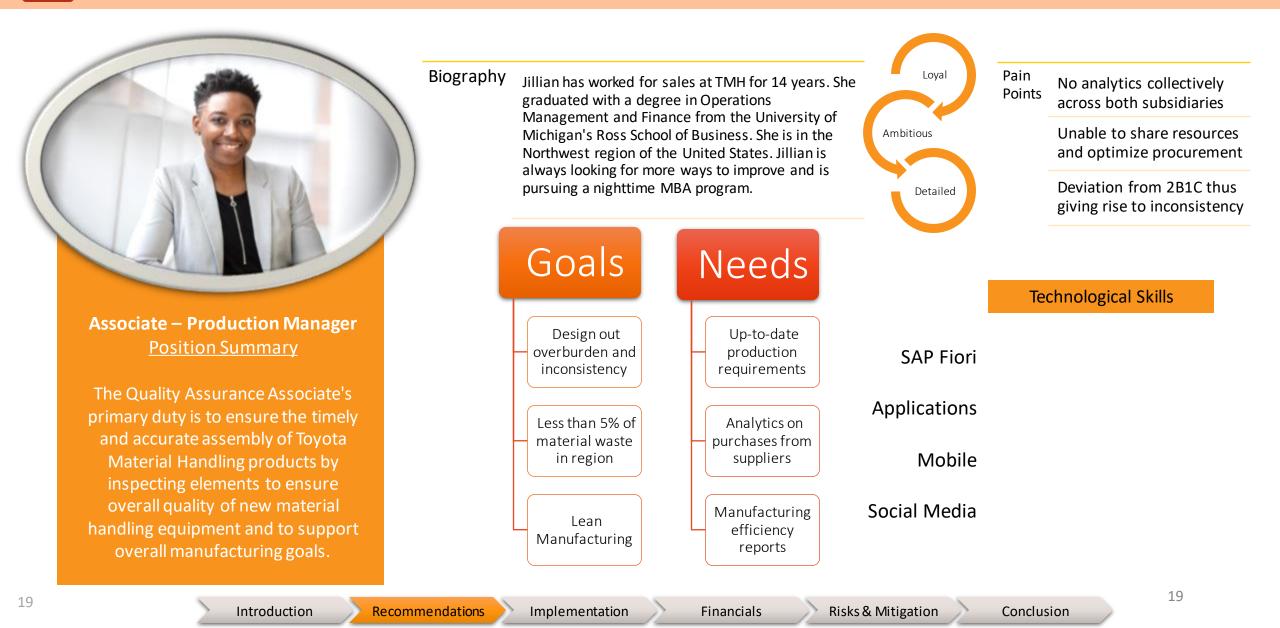
# w should TMHNA choose and evaluate service providers for the upcoming migration process?

Top 4 Providers based on overall satisfaction	Criteria used to assess each of the 22 companies in the study						
Deloitte.	Organizational change management	Vision and thought leadership					
	Value for money	Contracting practices Quality of technical skills Proactiveness Relationship management					
рwc	Quality of functional expertise						
Cognizant	Innovation realized						
	Continuity of staff						
Navigate your next	Quality of integration skills	Desire to "go the extra mile"					
17 Introduction Recom	nmendations Implementation Financials Risks	& Mitigation Conclusion More					

# mplementing KPI Analysis and Modeler results to eliminate overlap of product lines in a single sales channel



# yota Employee Persona – Jillian Zeitzer, Production Manager



# Wireframe of a typical TMHNA production manager's dashboard

Home 🔻			8
Dashboard Apps			
KPI Dashboard Click for details			
2=			
Apps			
Planned Orders	Production Orders		
Click to open	Click to open		
\$	*		
	ink to Fiori Dashboard: https://standard.build.me/prote	type-editors/api/public/v2/prototypes/61b81e3b0eb5f201d500a149/snapshots/latest/artifacts/index.html#Shell-home	

Implementation

Financials

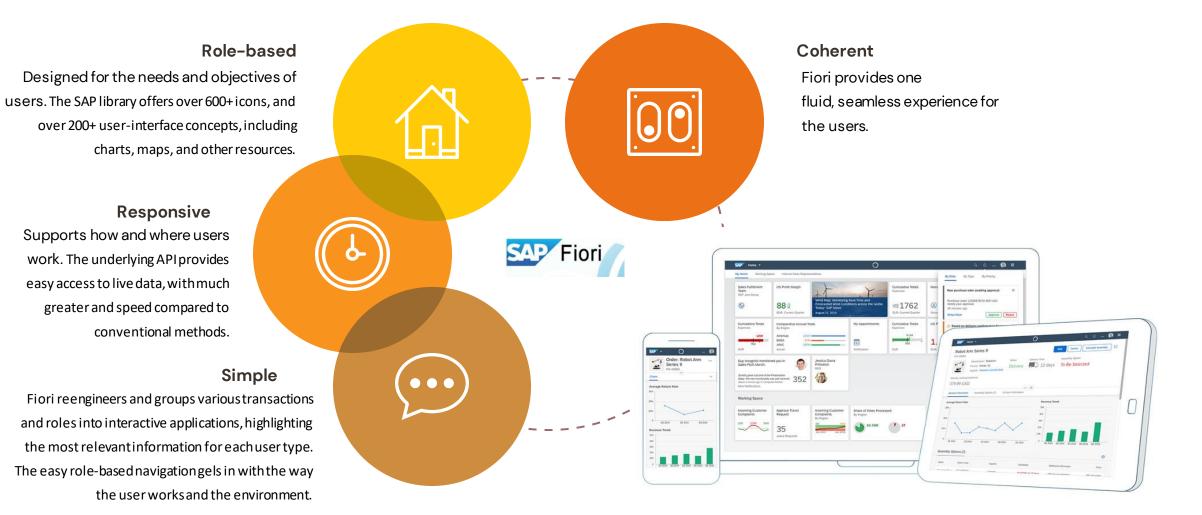
**Risks & Mitigation** 

Conclusion

Introduction

Recommendations

# SAP Fiori and KPI Modeler will help users like Jillian achieve their goals and curve their pain points on one interface



https://blogs.sap.com/2021/03/31/sap-fiori-for-sap-s-4hana-recommen dations-for-transitioning-users-from-sap-gui-to-sap-fiori/ https://blogs.sap.com/2019/03/11/how-sap-fiori-helps-improve-regular-business-functions-and-variou

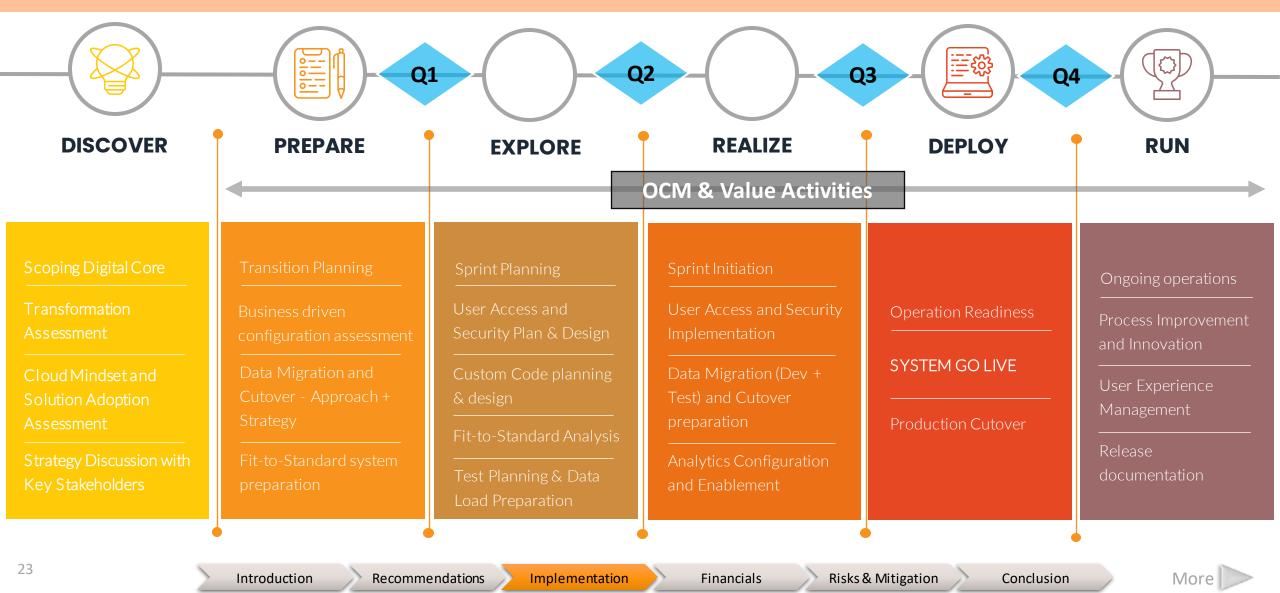
**Risks & Mitigation** 

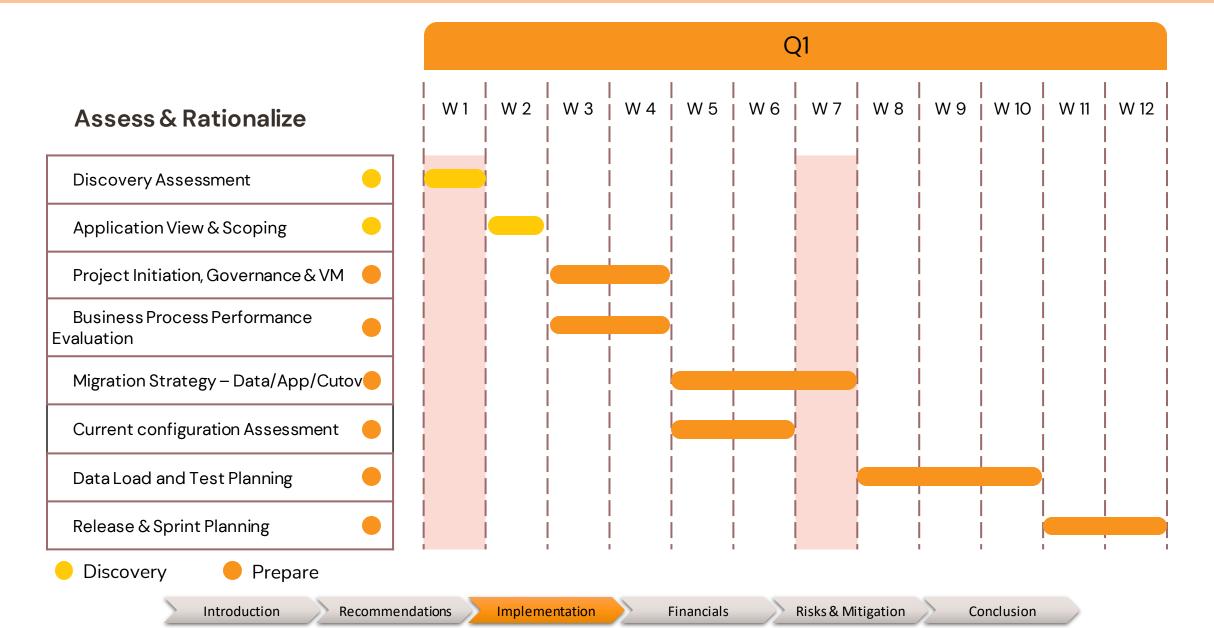
on 🔪 Financials

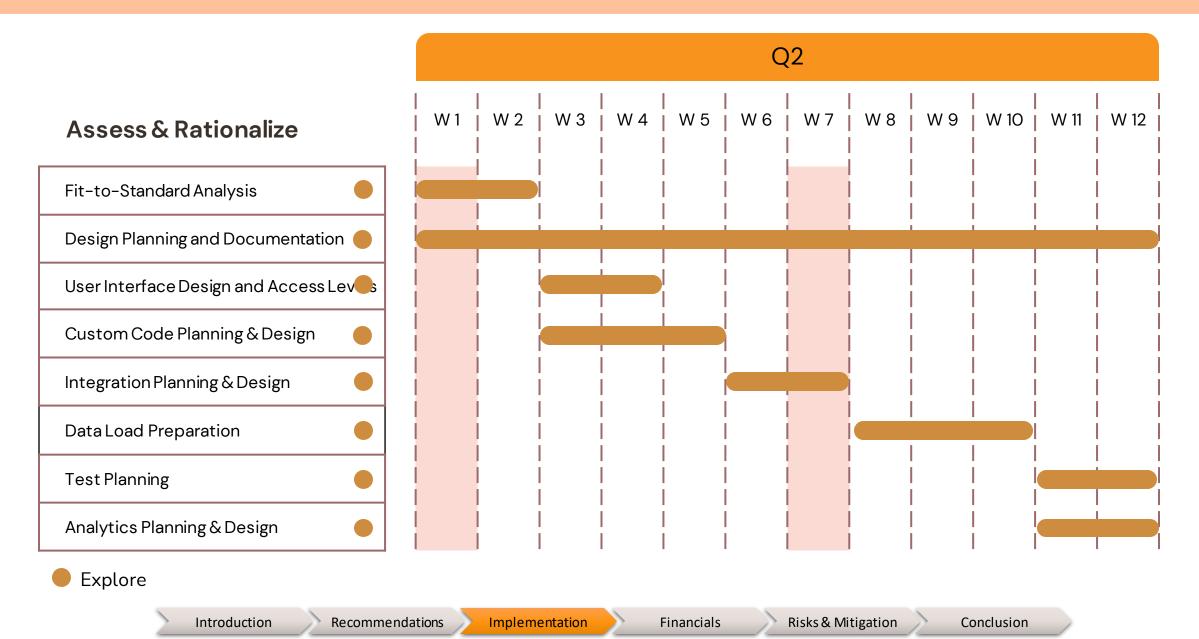
# Implementation

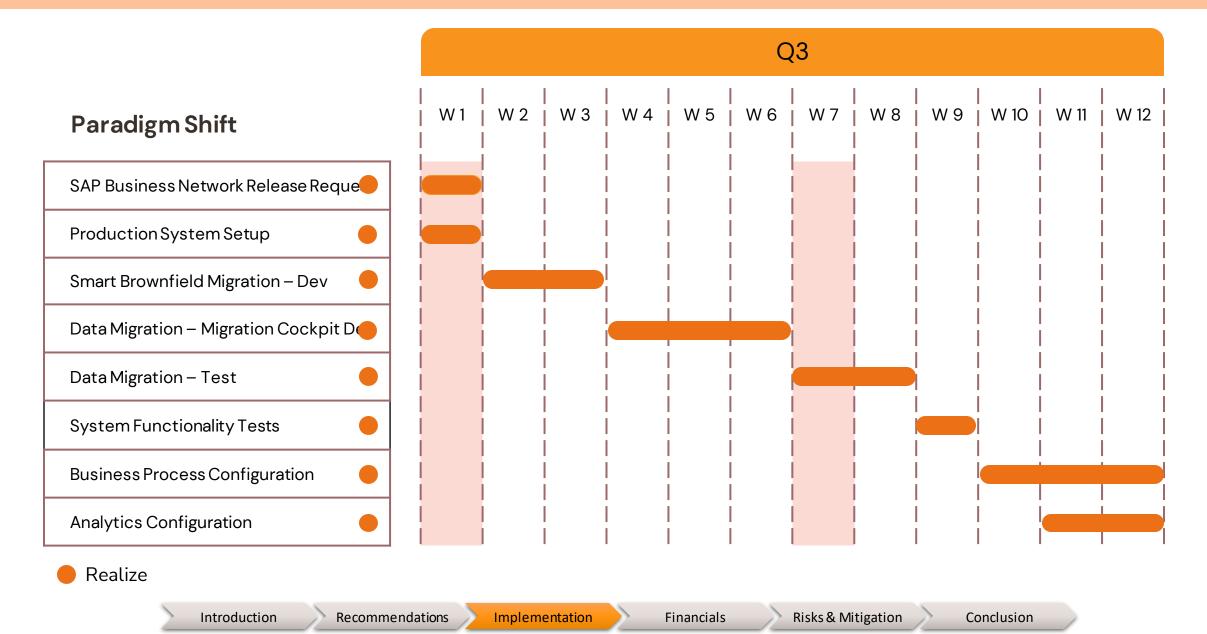
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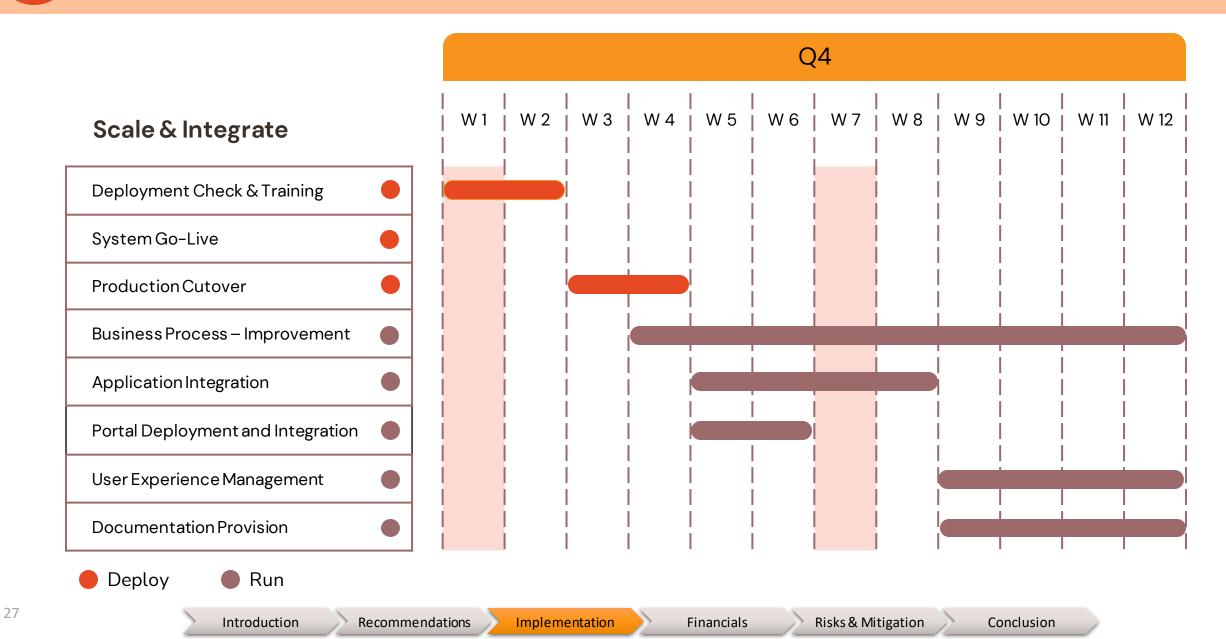
# A spart of our solution – adopted from the SAP Activate Framework











# **Financials**

## **Financial Analysis**

Period (Year)		0	1	2	3			Net_C	ash Flow	s (NCE)		
Costs						\$30,000,000 —						
		One-Time (Non-F	Recurring Costs)			<i>\$36,666,666</i>						
Consulting Cost	Ś	1,612,680	Costs/									
Cost of SAP licenses	Ś	3,000,000				\$20,000,000 —						
Cost of infrastructure for S/4HANA	Ś	2,646,000				<i>+,,</i>						
Maintenance & Support (4 weeks post implementation)	Ś	63,000										
Cost of staff to design, build, and manage transition	Ś	9,011,169										
Training Cost for Users	\$	80,634				\$10,000,000 —						
Total One-Time Cost per Period	Ś	16,413,483										
·						nt						
		Recurrin	ng Costs			Amount -+						
S/4HANA Licenses		\$	660,000 \$	660,000 \$	660,000	Am	1		2		3	4
Running Support Costs		\$	182,000 \$	182,000 \$	182,000							
Total Recurring Cost/Period		\$	842,000 \$	842,000 \$	842,000	\$(10,000,000) —						
Total Recurring Cost	\$	2,526,000				\$(10,000,000) —						
Total Costs (One-Time and Recurring)	\$	18,939,483										
						\$(20,000,000) —						
ROI Calculation												
Net Cash Flows (NCF)	\$	(17,414,814) \$	24,717,419 \$	26,899,379 \$	26,899,379	\$(30,000,000) —						
ROI (Running Total)		201.51%				\$(50,000,000)				Year		
Payback Period	13 m	onths										



Introduction



### Payback period 13 months





Conclusion

# **Risks & Mitigation**

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# **Risks and Mitigations**

Risks	Risk Profile	Mitigation Strategies
Data Migration	Probability Impact	To prevent data migration issues, TMHNA will perform data migration testing and extract, transform, load testing. Data migration tests help verify the functionality of migrated workloads before migration. The implementation team will assess the current data scenarios and decide on the appropriate tools and solutions for TMHNA. Available tools offered by SAP are BODS, BDC, Rapid Data Migration Architecture.
Security Vulnerabilities	Probability Mility Impact	With S/4HANA private cloud, there is a multi-tier security paradigm that ensures Data Security, Network Security, Application Security, Operational Security and Audit and Compliance.
Web Applications	Probability Impact	The applications between the subsidiaries will be different. It will be critical to choose single instances of applications that need to be shared for analytics reasons based on performance.
Data Integration	Luppact	It is critical to ensure data is clean and reliable. This can be achieved by continuously performing end to end testing on data sources, integrators, and connected organizations.

Introduction Recommendations

ions Implementation

Financials

Conclusion

# Conclusion

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# everaging these 5 strategies will allow TMHNA to massively benefit from their upcoming SAP ECC to SAP S4/HANA Implementation

#### **RISE with SAP**

Using 'business transformation as a service' allows TMHNA to maintain one contract while availing all services enabling cloud migration with ease of implementation, deployment and maintenance



SAP S/4HANA Cloud, private edition, delivers a new level of flexibility and security that was previously unavailable in a cloud solution and is the best choice for TMHNA. Persona-based unification of portals across TMHNA to merge sales channels while functioning as two brands.

Conclusion

Financials

# Thank you

## Appendix

#### **Assumptions**

Reasons to migrate SAP ecosystem to the cloud

#### **IBM Impact Assessment Tool**

IBM Impact Assessment as a precursor to creating a migration roadmap for TMHNA's IT Landscape How IBM partners with RISE with SAP to provide a value driven service How IBM partners with RISE with SAP to provide a value driven service How IBM partners with RISE with SAP to provide a value driven service

#### **Smart Brownfield**

Overview of the Smart Brownfield Approach Adopting Smart Brownfield migration will enable TMHNA to leverage existing investment while making selective enhancements

#### <u>SAP S/4 HANA</u>

Statistics on SAP S/4 Hana Responsiveness<br/>Advantages of leveraging the S/4HANA Cloud, private edition packaged inRISE with SAPRISE with SAPAdvantages of leveraging the S/4HANA Cloud, private edition packaged inAdvantages of leveraging the S/4HANA Cloud, private edition packaged inRISE with SAPAdvantages of leveraging the S/4HANA Cloud, private edition packaged inRISE with SAPAdvantages of leveraging the S/4HANA Cloud, private edition packaged inRISE with SAPRISE with SAPRISE with SAP

Multi layer security with S/4HANA Cloud, private edition packaged in RISE with SAP

Landscape of S/4HANA Cloud, private edition packaged in

#### **RISE with SAP**

#### KPI Modeler

Eliminating brand cannibalism through utilization of the KPI modeler in SAP S4 HANA KPI Reports utilized to compare sales between Raymond and TMH and to reach decisions on merging sales KPI Variants will decide whether TMH or Raymond acquires dealers for common product lines KPIs will be utilized to measure external industry trends in addition to cannibalization between the brands

#### **SAP Activate Framework**

<u>The SAP Activate framework is a widely accepted approach to</u> <u>S/4 HANA migration</u> <u>SAP Deployment on a hyperscaler private cloud using a SaaS</u> <u>model will allow for a lot of TMHNA</u> <u>SAP Best Practices Explorer allows for TMHNA to</u> <u>better understand the best actions to take for migration</u> <u>SAP Guided Configurations allow TMHNA and consultants</u> to customize the incoming SAP system <u>SAP Activate Methodology will allow THMNA to reap the</u> <u>rewards of their new S4/HANA implementation</u> <u>SAP ECC to SAP S/4 Conversion Approach</u> Details of the SAP Activate Framework and its Implementation

## Appendix

#### The Phases of SAP Activate Framework

The Discover Phase of the SAP Activate FrameworkThe Prepare Phase of the SAP Activate FrameworkThe Explore Phase of the SAP Activate FrameworkThe Realize Phase of the SAP Activate FrameworkThe Realize Phase (2) of the SAP Activate FrameworkThe Deploy Phase of the SAP Activate FrameworkThe Run Phase of the SAP Activate Framework, the final phaseUsing the SAP Activate Framework will provide TMHNA with manyimprovements across the board

#### **Organizational Structure**

Stakeholders S4/HANA Organizational Benefits Organizational Change Management

#### **Data Migration**

Business Object Data Services (BODS) Batch Data Communication (BDC) Batch Data Communication (BDC) Rapid Data Migration Architecture S4/HANA Migration Cockpit (Multiple Slides) S4/HANA Migration Cockpit – data migration objects Data Migration with S/4HANA Migration Cockpit – Direct Transfer S/4HANA Cloud, private edition landscape – CPI

<u>OCM</u>

OCM (Knoster Model) OCM (Consensus) OCM (Skills) OCM (Incentives) OCM (Resources) OCM (Action Plan)

#### Scores of Service Provider

Deliotte PWC Cognizant Infosys

#### **Financials**

<u>Financial Breakdown</u> <u>ROI Analysis</u>

#### Business Process Evaluation and Improvement of E2E processes

#### **Risks and Mitigations**

SAP Configuration Risks and Mitigations Risks and Mitigations with KPI Solutions Approach to Multi-Layer Defense in Depth Architecture Current State Current State – Vendor Portals Desired State Desired State – Vendor Portals Additional User Personas Dealer Employee Persona – Michael Lim Supplier Employee Persona – Piper Phillips Toyota Employee Persona – Joe McCormick Video Walk Through – Dealer Portal Works Cited

## Assumptions

Since TMHNA uses a singular SAP Instance, we consider it to have a single instance of backend database that the core ECC interacts with. With one database instance, we assume that TMH and Raymond's data is standardized.

With the adoption of 2B1C model of business, we assume TMHNA would like to have singular sales channel i.e., dealers selling both TMH & Raymond products instead of working with separate contractual dealerships.

We assume that there are common/similar product lines between TMH & Raymond.

We assume TMH and Raymond to continue using their respective CRMs – SAP CRM and Oracle. With further information on an integration requirement and motivation to switch to one CRM, we can provide a solution for the same.

We have assumed TMHNA's annual revenue to be \$3 billion based on other mid-sized firms in the same industry.

TMHNA's financial gains have been calculated based on the company being a strategic transition phase i.e. focus on gaining competitive advantage while supporting business growth.

We assume TMHNA would like to bring in SAP Implementation specialists to conduct the migration to SAP S/4 HANA private edition on Microsoft Azure

## Reasons to migrate SAP ecosystem to the cloud

#### May 21, 2020

#### 🗗 Print

Toyota Material Handling North America is the Toyota division that assembles forklifts and warehouse equipment that keep supply chains running. Established in 1990, the production operation is headquartered in Columbus, Indiana. When the lease on its legacy datacenter expired, the company had to shift quickly to the cloud, engaging with Microsoft Azure Cloud Solutions Architect and Microsoft Global Black Belt teams to fill in knowledge gaps for its SAP on Azure deployment. The result? A flawless lift in record time, with typical Toyota elegance.

## Learn More SAP on Azure (→) Toyota Teams transformation story (→) Toyota Teams Calling story (→)

Customer Toyota Material Handling North America

ΤΟΥΟΤΑ

**MATERIAL HANDLING N.A.** 

Products and Services Azure

Industry Manufacturing

Organization Size Large (1,000 - 9,999 employees)

Country United States

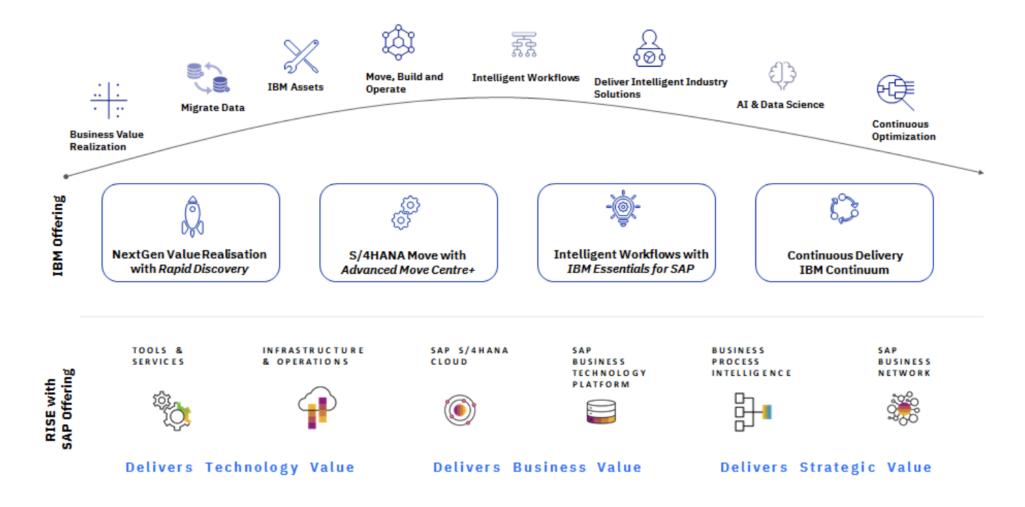
Downloads

" We needed a provider that enjoys a close partnership with SAP, understands our needs, and can accelerate our migration and expand our capabilities. Azure answered every need."

-Joshua Sefchek: Manager of Cloud and Enterprise Services Toyota Material Handling North America

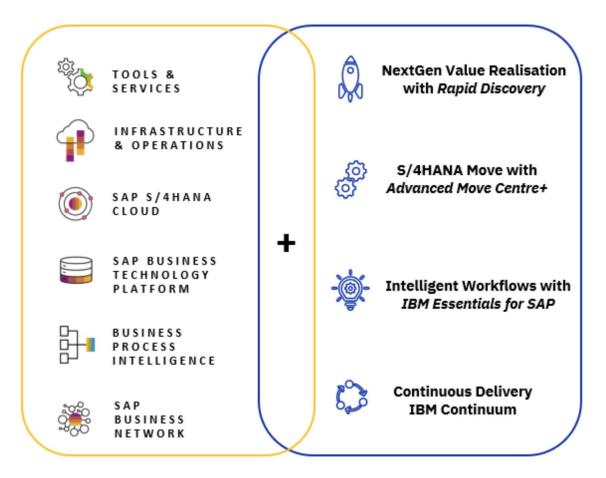
Toyota Material Handling North America (TMHNA) was motivated to embrace the cloud. Frustrated at the expense of on-premises datacenters, it wanted an environment aligned with advances in computing technology. The company sought the resilience, adaptability, and efficiency of the cloud. Most of all, TMHNA wanted to take advantage of SAP cloud capabilities. Ponderous on-premises server management conflicted with the Toyota Way: lean, responsive efficiency always aimed at delivering the best possible customer experience. When its datacenter lease expired abruptly, the state-of-the-art industrial lift company did what it and its parent company are known for: It took the challenge—and excelled.

# IBM Impact Assessment as a precursor to creating a migration roadmap for TMHNA's IT Landscape



Source: https://www.linkedin.com/pulse/rise-sap-adil-zafar

# How IBM partners with RISE with SAP to provide a value driven service



**ONE** Contract **ONE** Partner

Source: https://www.linkedin.com/pulse/rise-sap-adil-zafar

# How IBM partners with RISE with SAP to provide a value driven service

## **Delivers Business Value**

The IBM/SAP Evolution Partnership is built on the Essentials Platform which provides the foundation for the business transformation. This is underpinned by SAP Business Technology Platform, so the RISE with SAP announcement simply re-enforced our long-standing partnership in delivering business transformation for customers. • Delivering Intelligent by Design to help customers become an intelligent enterprise

• Driving the Data Conversations to deliver the intrinsic value which becomes the foundation of AI and Automation, infused into the process to deliver the business benefits

• Improve business processes by gathering intelligence through process mining.

# How IBM partners with RISE with SAP to provide a value driven service

## **Delivers Strategic Value**

IBM augments the existing One Business Network with its own Block chain offering to extend the strategic value to its customers.

To deliver strategic value on S/4HANA, IBM has built responsive, resilient next generation solutions:

- Which delivers Intelligent workflows on the IBM Essentials Platform to enable process orchestration across all applications and deliver continuous process improvement.
- Deliver industry and business process innovation at scale by embedding automation and AI in its Intelligent workflows to drive new ways of working and improve user experience.
- Industry specific solutions and processes with Intelligent Industry Outcomes in Telco, IM&C and Life Sciences

# Overview of the Smart Brownfield Approach

## **CONVERSION & DEPLOYMENT OPTIONS**

SAP has developed on-premise and cloud editions of SAP S/4HANA and multiple routes to conversion are feasible. Experience gleaned from hundreds of SAP HANA and SAP S/4HANA projects equips us to support clients in choosing the right option for them.

When opting for SAP S/4HANA on-premise edition, the client maintains the software on their own infrastructure. Alternatively, they can host SAP S/4HANA on-premise edition on a public, hybrid or private managed cloud (see figure 2).

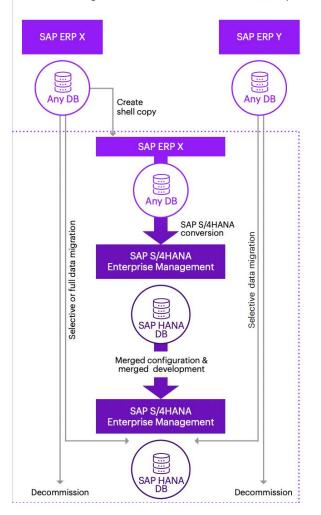
SAP S/4HANA on-premise edition can be deployed on a public cloud solution such as Amazon Web Services, Google Cloud Platform or Microsoft Azure. While we can recommend a public cloud solution, each option has distinct capabilities and capacity. We can help to carefully evaluate each solution against the needs of the organization.

Clients can also opt for SAP S/4HANA Cloud Edition, a software-as-a-service (SaaS) solution that SAP hosts, maintains and updates on a regular basis. This solution is often used in a two-tier architecture with cloud edition instances for subsidiaries that are integrated with a central SAP S/4HANA system at a higher organizational level.

Accenture can help organizations select the best route to deploy SAP S/4HANA to the cloud based on their unique circumstances and ambitions. Once the most appropriate route is decided, Accenture can accompany them on their journey to cloud and provide managed services on the cloud solution.

#### **SMART BROWNFIELD (HYBRID) APPROACH**

Create a shell copy of the leading system with existing implemented processes and perform SAP SLO tool-based migration of a selected or the full data scope



#### Source: Accenture

https://www.accenture.com/\_acnmedia/pdf-63/accenture-172199u-sap-s4hana-conversion-brochure-us-web,-d-,pdf.pdf

Adopting Smart Brownfield migration will enable TMHNA to leverage existing investment while making selective enhancements

#### Description

Brownfield Approach:

- A brownfield approach focuses on a full-scale system conversion, which occurs without re-implementation and does not disrupt the existing business processes

- Brownfield approach also contains a re-evaluation of the customization necessary for TMHNA

# Greenfield

New Implementation

- Enables complete re-engineering and process simplification
- Lowers time-to-value and TCO
- Facilitates faster adoption of innovation

Smart Brownfield

# Suitable for very large organizations with complex structures Involves creation of an empty shell of target system Selective data migration from ECC to S/4 HANA Combines innovation, business transformation and previous investments

#### **Key Benefits**

- Allows for the project to be broken into several distinct phases
  - Can enable companies to better understand their scope and optimize their project as they see fit
- Less expensive because TMHNA already has many applications and systems working well for them
- Automatic transfer of master data when you convert over to S4 HANA using a brownfield approach

## **Business Value**

Allows for the project to be broken into several distinct phases

- Enables companies to better understand their scope and optimize their project as they see fit

Less expensive because TMHNA already has many applications and systems working well for them

Automatic transfer of master data when you convert over to S4 HANA using a brownfield approach

Conclusion

# Statistics on SAP S/4 Hana Responsiveness

## Responsiveness

Choice, flexibility, and control: Purpose-built for today's business environment.

# SAP S/4HANA Cloud, private edition

20% reduction in TCO including one-time migration costs.

87%



reduced infrastructure and staffing for lower cost and improved scaling. **2+** months

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potential acceleration in deployment speed as operational lead times fall.

# Lower Total Cost of Ownership

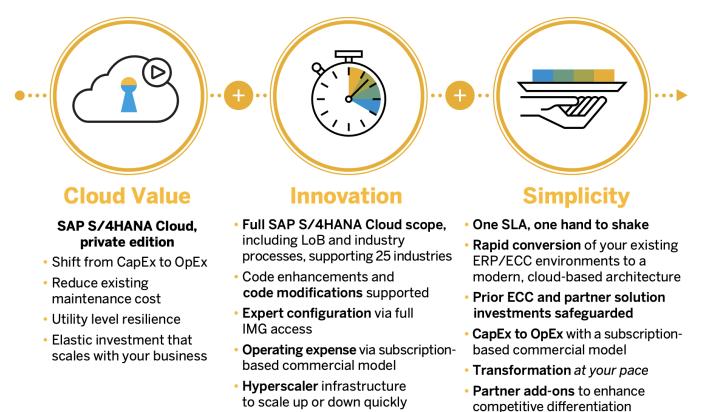
## Reduced Infrastructure and Staffing

Faster Deployment

## SAP S/4HANA® Cloud, private edition

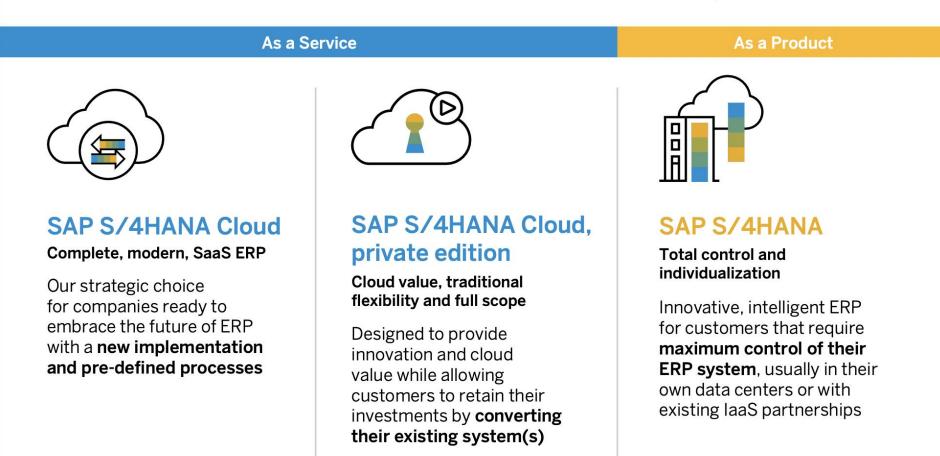
A key component of RISE with SAP

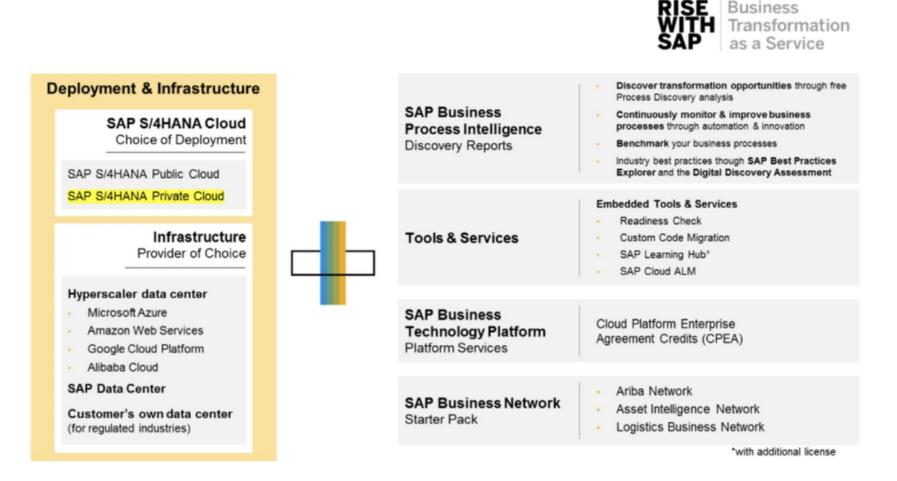
Traditional Flexibility and Scope + Cloud Value

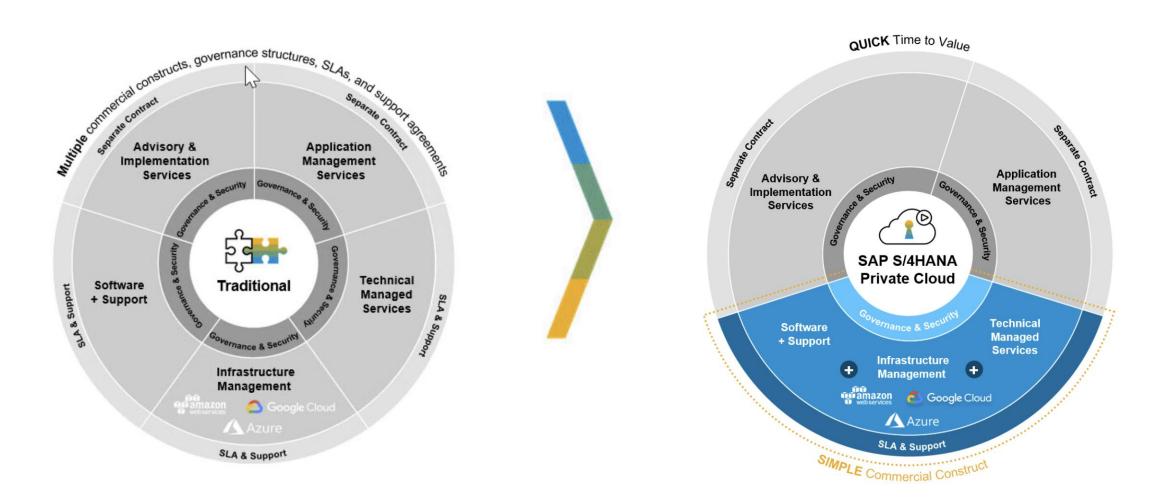


## SAP S/4HANA Cloud: The right fit for every organization

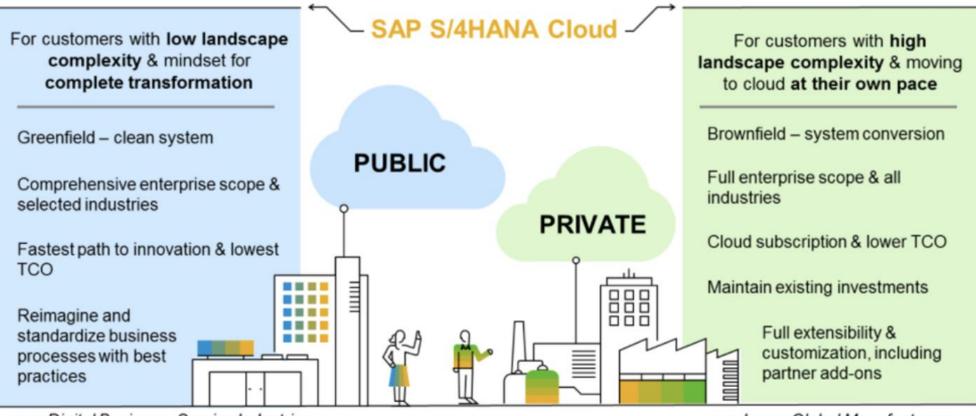
**ONE** Data Model • **ONE** Semantic • **ONE** User Experience







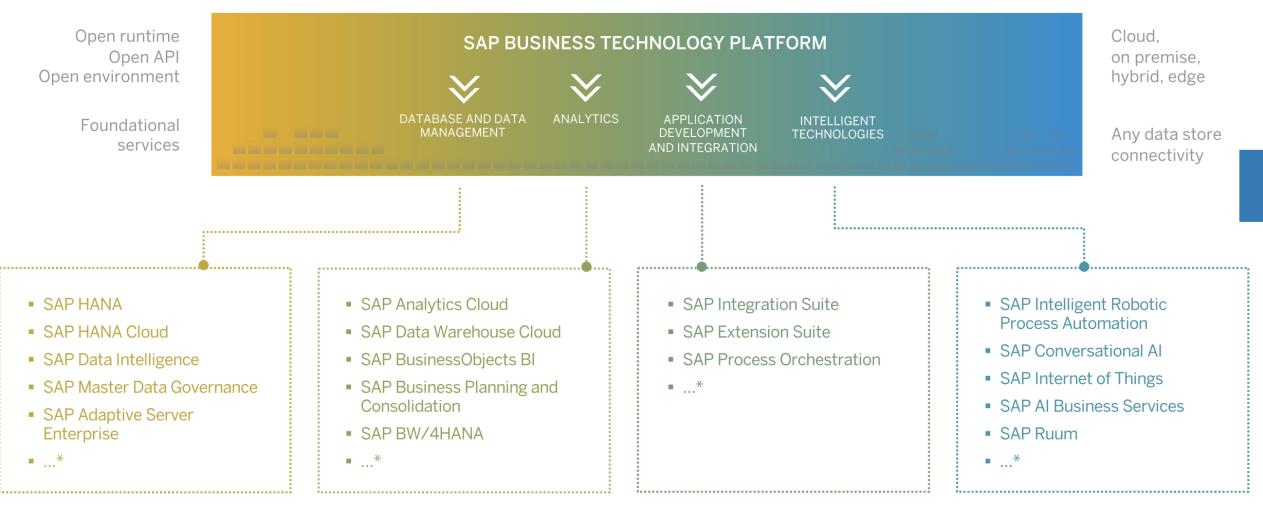
SAP S/4HANA Cloud supports multi-cloud scenarios based on customer's point of departure



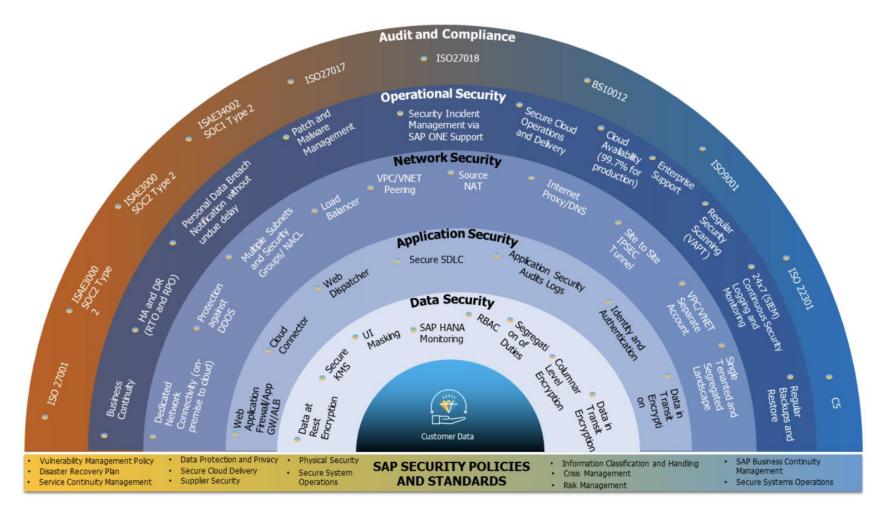
e.g. Digital Business, Service Industries

e.g. Large Global Manufacturers

# Integration within S/4 HANA across various SAP offerings – included in RISE with SAP



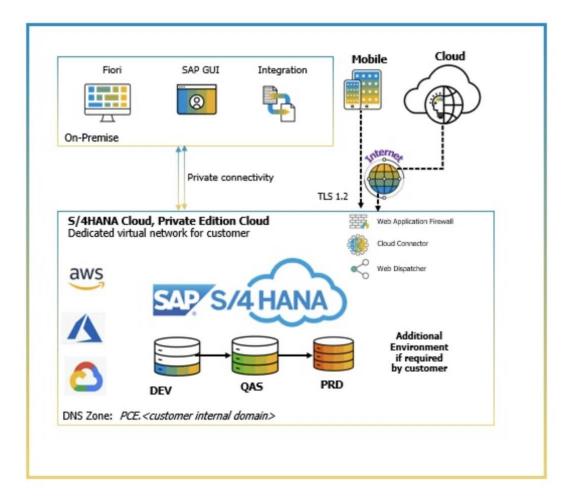
# Multi layer security with S/4HANA Cloud, private edition packaged in RISE with SAP



Defense in Depth – SAP S/4HANA Cloud, Private Edition

Source : https://blogs.sap.com/2021/10/04/rise-with-sap-multi-layer-defense-in-depth-architecture-of-sap-s-4hana-cloud-private-edition/

# Landscape of S/4HANA Cloud, private edition packaged in RISE with SAP



Source : https://blogs.sap.com/2021/10/04/rise-with-sap-multi-layer-defense-in-depth-architecture-of-sap-s-4hana-cloud-private-edition/

# Eliminating brand cannibalism through utilization of the KPI modeler in SAP S4 HANA

The KPI modeler will allow TMHNA to define the KPIs that are crucial to the performance of the organization and that will identify instances of brand cannibalism. TMHNA will visualize these KPIs by choosing from a range of options.

#### Reports

- Displays continuous data
- Illustrates the performance of multiple measures against a set of dimensions

#### Variants

- Set of filter settings and input parameters that you define to gain a particular perspective on a KPI or a report
- Each contains a query that determines which filter variables are available for selection when creating the variant

#### Evaluations

- Combines variants, thresholds, parameters, trends, and authorizations that are applied to a KPI or a report
- Evaluation defines what information about the KPI, or report is visible to the SAP Smart Business user at runtime

#### Visualizations

- Representations of the evaluation of the KPI or the report visible to the SAP Smart Business user at runtime
- Custom to TMHNA

Conclusion

The KPI Modeler will identify instances and regions where Raymond products should perform better than TMH products or vice versa and visualize that to sales members between both the brands, so they may divide and conquer new dealers or current dealers once contracts have ended

Introduction

Recommendations

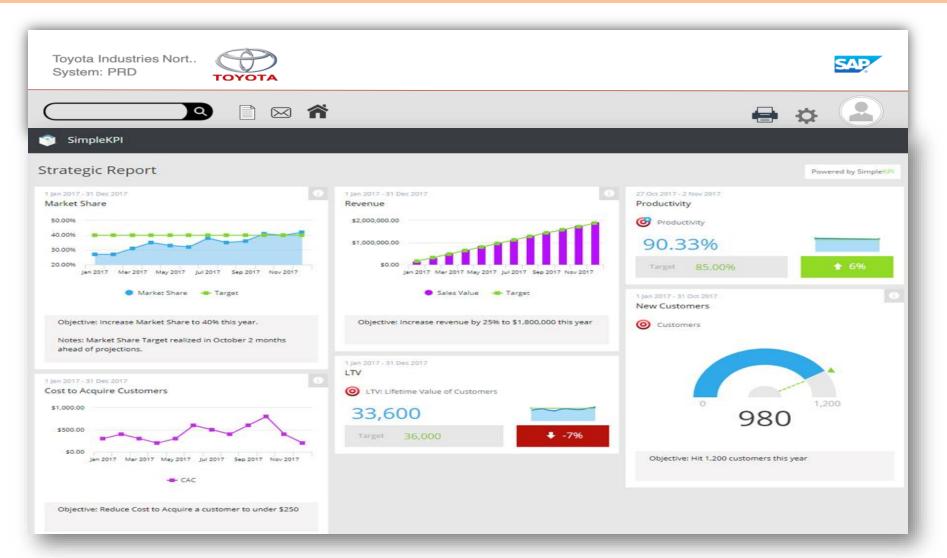
Implementation

Financials

Risks & Mitigation

54

# KPI Reports utilized to compare sales between Raymond and TMH and to reach decisions on merging sales



KPI Reports provide business value for TMHNA through drawing from real time in the brand's separate data warehouses and creating reports gauged toward the companies interests through artificial intelligence.

# KPI Variants will decide whether TMH or Raymond acquires dealers for common product lines

	a Industries Nort m: PRD		SAP
$\square$	• • •		<b>⇔</b> ♦ <b>④</b>
≡ S	AP <sup>®Business</sup> ByDesign Report: Lead Funnel	l - Report opened by Administrator in Business Anal	ytics work center. 😣 🔍 🌍 🥐
ன <b>்</b>	Selection: Last 3 years  View: Lead Quantity Selection Corporate 2 Years Ago 3 years ago Current year Initial Last 3 years Last Year and Current Year Last year X Manage	y and Quality 💮	III      Open/ Number of Leads     Outlified/ Number of Leads     Accepted/ Number of Leads     Accepted/ Number of Leads     Rejected/ Number of Leads     In Revision/ Number of Leads     In Revision/ Number of Leads     Obsolete/ Number of Leads     Obsolete/ Number of Leads
<b>\$</b> > බි සි	Calendar Year:* Last 2 Years and Current Year As YYYY	2018 2017 Calendar Year	2016

The Leader Quantity and Quality KPI will adapt the report view and selection for business needs. Information and data will be segmented between the companies and utilized to understand sales for common product lines.

# KPIs will be utilized to measure external industry trends in addition to cannibalization between the brands

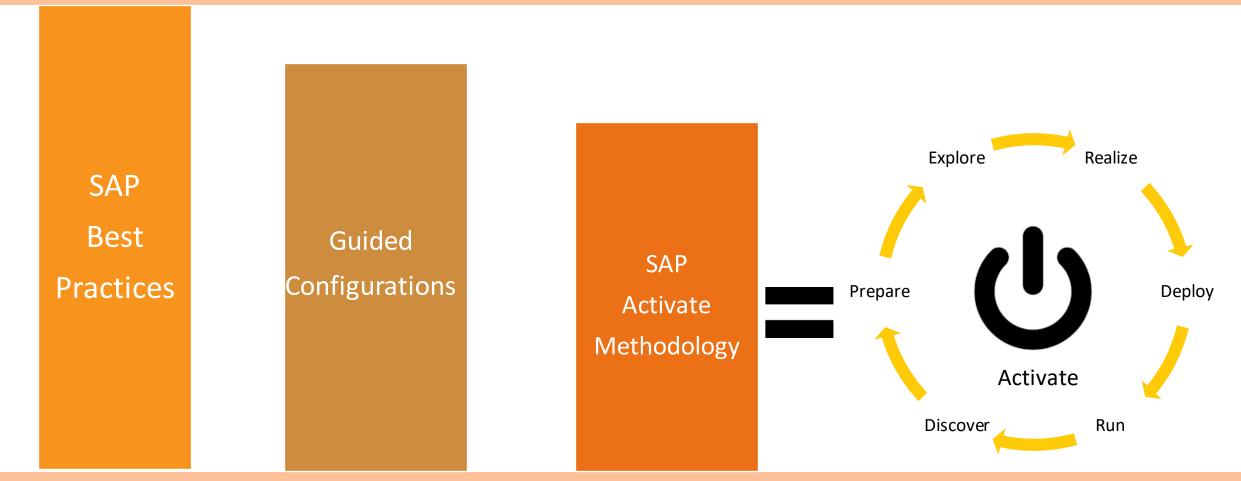
The KPI Modeler will compare the data from the brands to other time periods, user groups, or competitors. This will help TMHNA to spot trends. Trends will allow the company to better understand what's happening and to take the right actions



KPIs can measure the success of the subsidiaries compared to industry standards through data imported from databases or the internet The five most commonly used KPIs are revenue growth, revenue per client. profit margin, client retention rate, and customer satisfaction

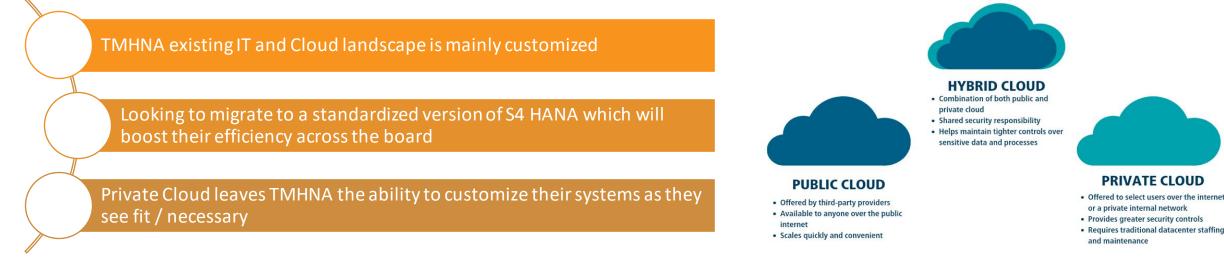
https://corporatefinanceinstitute.com/course/excel-dashboardand-data-visualization-course-online/

# SAP Activate framework is a widely accepted approach to S/4 HANA migration



These three pillars combine to make up the SAP Activate Framework, which is what we recommend TMHNA utilize going forward

# SAP Deployment on a hyperscaler private cloud using a SaaS model will allow for a lot of TMHNA



#### Key Benefits of using a private cloud vs other forms

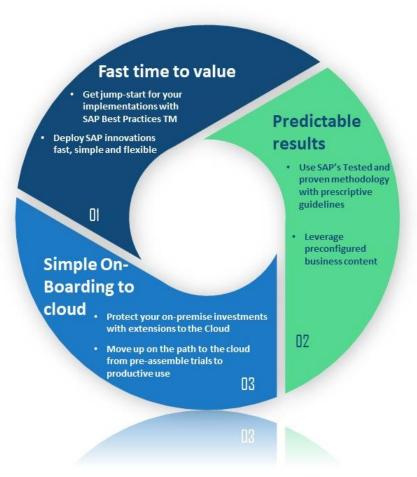
Full control over hardware and software choices Freedom to customize services and software in any way

Greater visibility into security and access control Fully enforced compliance with regulatory standards

# SAP Best Practices Explorer allows for TMHNA to better understand the best actions to take for migration

SAP Best Practices Explorer

- This is the first pillar of the SAP Activate Framework and offers many benefits to customers that pursue this approach
- Benefits include:
  - Over 45 years of widely accepted industry-specific knowledge and experience to help optimize business processes for SAP and S/HANA
  - Excellent documentation and best practices to ensure that the migration process is easier than walking in blindly
  - Offers business process flows, roles and responsibilities that cohesively form a user manual for easier and more efficient customer use



# SAP Guided Configurations allow TMHNA and consultants to customize the incoming SAP system

SAP Guided Configuration

- This is the second pillar of the SAP Activate Framework and will offer many customization options to TMHNA
- Benefits include:
  - Guided configuration portals allow for easier customization of processes for both external consultants and TMHNA
  - Offers a self-service configuration option for any customer-specific requirements that could come up down the line
  - Is consistently updated up to 2x a year and has many content lifecycle management practices within it.

#### **KEY MESSAGE**

- Guided Configuration provides an assisted way to implement SAP Best Practices
- For S/4 HANA cloud edition Guided Configuration facilitates the lifecycle management of the pre-configured business process content.



# SAP Activate Methodology will allow THMNA to reap the rewards of their new S4/HANA implementation

### SAP Guided Configuration

## This is the third and final pillar of the SAP Activate Framework and will ensure that the S4/HANA implementation is smooth from end to end.

#### **KEY MESSAGE**

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- SAPACTIVATE methodology is designed to succeed all variants of ASAP 8 methodology and SAP Launch
- Differences for different deployment options are reflected in specific versions of the methodology for each deployment type

	Old	Current	Main improvements	Supported implementations	
w intation	ASAP 8	SAPACTIVATE methodology for on-premise edition	Based on use of SAP Best Practices     Agile project delivery	<ul> <li>SAP S/4 HANA on-premise edition</li> <li>SAP Business Suite (ERP, CRM, SRM,)</li> </ul>	
New Implementation	SAP Launch	SAPACTIVATE methodology for cloud editions	Reduced project lifecycle – only 4 phases     Leverage Guided Configuration     Solution fit/gap workshops replace detailed Blueprint     10 or less key deliverables per phase, thus easier access to	<ul> <li>SAP S/4 HANA cloud editions – enterprise, marketing, project service</li> <li>SFSF, C4C and Ariba solutions</li> <li>SAP S/4 HANA on-premise edition</li> </ul>	
System Conversion	-	SAPACTIVATE methodology for System Conversion			
Landscape Transf.	-	SAPACTIVATE methodology for Landscape Transformation	key guides and accelerators	<ul> <li>SAP S/4 HANA on-premise edition</li> <li>SAP S/4 HANA cloud editions – enterprise, marketing, project services</li> </ul>	

#### Benefits of using Activate

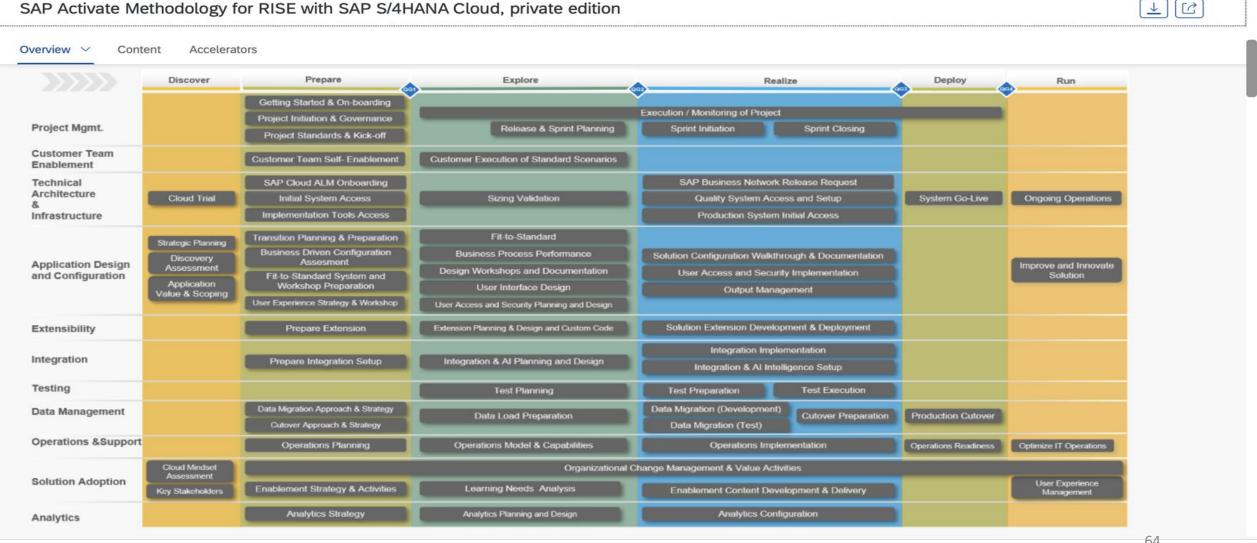
Easily maps out the 6 main phases of the implementation for general understanding Requires 10 or less key deliverables per phase, granting easier access to key guides and project accelerators

Leverages the other two pillars to form almost an all-encompassing, guiding pillar

## SAP ECC to SAP S/4 Conversion Approach



# Details of the SAP Activate Framework and its Implementation



# The Discover Phase of the SAP Activate Framework

#### PURPOSE

The purpose of the Discover phase is for the customer to understand the breadth, depth and functionality of RISE with SAP, SAP S/4HANA Cloud, private edition



## AFTER COMPLETION

The customer and the sales team come to a jointly agreed description of the implementation scope, overall project timelines and target solution model.

# The Prepare Phase of the SAP Activate Framework

### **PURPOSE**

To provide the initial planning and preparation for the project. In this phase, the project is started, plans are finalized, project team is assigned, and work is under way to start the project optimally.



Initiate the project, prepare project plans, schedules, roles assignment

**Onboard the Project Team** 



Initiate Integration and Interface List

## **AFTER COMPLETION**

The prepare phase is completed and can be closed with the Q-Gate Prepare to Explore.

# The Explore Phase of the SAP Activate Framework

#### **PURPOSE**

The purpose of the Explore phase is to develop detail plans in all workstreams of the implementation to be executed in the Realize phase. The plans should cover all aspects of the implementation project, from scoping, testing, end-user enablement, operations to configuration.



Conduct Fit-to-standard workshops



Identify Master data and organizational requirements



Establish project management, tracking, and reporting for value delivery

### AFTER COMPLETION

There is a much better understanding of the detailed work plans in place. The Explore phase is completed and can be closed with the Q-Gate Explore to Realize.

# The Realize Phase of the SAP Activate Framework

	Conversion Cycles				
Cycle 1	Cycle 2	Cycle 3	Cycle 6	Cycle 5	Cycle 6
PRD to SAP S/4HANA "Sandbox"	DEV to SAP S/4HANA DEV	QA to SAP S/4HANA QA	PRD to SAP S/4HANA "Sandbox"	PRD to SAP S/4HANA "Sandbox"	PRD Conversion
<ul> <li>Source / Target TT4 Copy → TT4 HW</li> <li>Steps <ul> <li>a) Homogeneous system copy of TT4 to TH1</li> <li>b) Conversion of TH1 to targeted end-state</li> </ul> </li> <li>Purpose <ul> <li>Test software installation, HANA migration, SAP S/4HANA data model conversion with a production copy</li> <li>Configure, Test SAP S/4HANA</li> <li>Create a conversion cookbook</li> </ul> </li> <li>Execute multiple technical iterations to become familiar with the process of converting the production system (if required)</li> </ul>	Source / Target D01→ D01 Steps a) Homogeneous system copy of D01 to DT1 b) Conversion of D01 to targeted end-state Purpose - Build temporary production support development environment (DT1) - Establish SAP S/4HANA development environment (D01) - Configure, Test SAP S/4HANA - Refine cookbook Note - Conversion steps will differ from production	Source / Target Q01→ Q01 Steps a) Homogeneous system copy of Q01 to QT1 b) Conversion of Q01 to targeted end-state Purpose • Build temporary production support quality assurance environment (QT1) • Establish SAP S/4HANA QA environment (Q01) • Enhance cookbook • Testing environment: • Integration • Functional regression • Operational regression • User acceptance	Source / Target TT4 Copy → TT4 HW Steps a) Homogeneous system copy of TT4 to TH1 b) Conversion of TH1 to targeted end-state Purpose = Mock cutover = Optimize/verify E2E business downtime = Finalize cookbook = Finalize cutover plan = Testing environment: = Infrastructure testing = Post-cutover operational performance testing	Source / Target TT4 Copy → TT4 HW Steps a) Homogeneous system copy of TT4 to TH1 b) Conversion of PH1 to targeted end-state Purpose • Final dress rehearsal • Validate E2E business downtime • Validate final cookbook • Validate cutover plan	Source / Target TT4 → TT4 Steps Conversion of P01 to targeted end-state Purpose - Establish new SAP S/4HANA PRD environment Note - Execute end-to-end (E2E) business downtime precisely as defined within the cutover plan - Execute technical steps precisely as defined in the cookbook

## The Realize Phase (2) of the SAP Activate Framework

#### **PURPOSE**

The purpose of the Realize phase is to execute on all plans made and signed off in the Explore phase. The solution is configured according to the backlog collected and approved previously. Users are prepared for the switch, end-user training is prepared and executed. The productive environment is prepared for

e cut-over.



Implement Solution using Time Boxed Iterations and Incremental Building



Track and report on value Delivery

Ensure a good fit of the built solution to the requirements that are present in the backlog.

#### AFTER COMPLETION

The Realize phase is completed with the Realize-to-Deploy Q-Gate.



# The Deploy Phase of the SAP Activate Framework

#### **PURPOSE**

The purpose of the Deploy phase is to cutover to the production system. After the confirmation on organization readiness, the business and the operations are switched to the

new system.

Resolve all crucial open issues

Execute transition and Cutover plans, including Organizational change Management plans



Complete all scheduled end user training

### AFTER COMPLETION

The implementation project is completed with the end of the Deploy phase. The transition to the Run phase is accompanied with the handover of all project deliverables to the customer.

# he Run Phase of the SAP Activate Framework, the final phase

#### PURPOSE

The purpose of the Run phase is to generate value and continuously learn from said implementation

Monitor the solution and how effective it is

**Run the solution** 



Continuous learning and problem solving

#### AFTER COMPLETION

There are no further steps, as Run is the last phase of the cycle. Take note of any outstanding changes, problems, and issues as they occur and are received from the client.

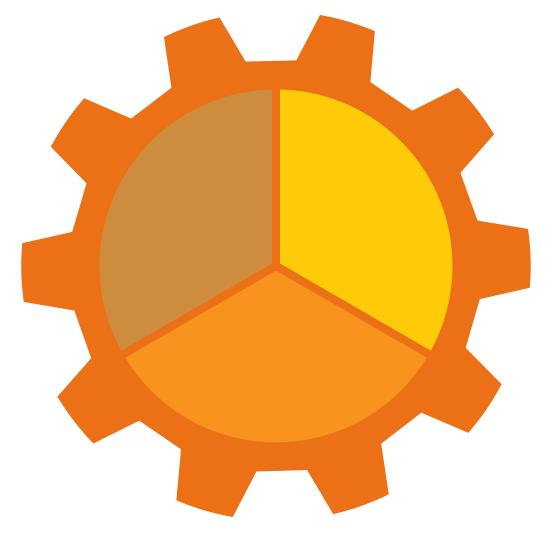
# Using the SAP Activate Framework will provide TMHNA with many improvements across the board

## **SAP Guided Configurations**

Offers many customization options will allow for TMHNA to customize their new system as needed, allowing them to decrease their scope and refine their processes on a more granular level than the current state/systems allow.

## **SAP Best Practices Explorer**

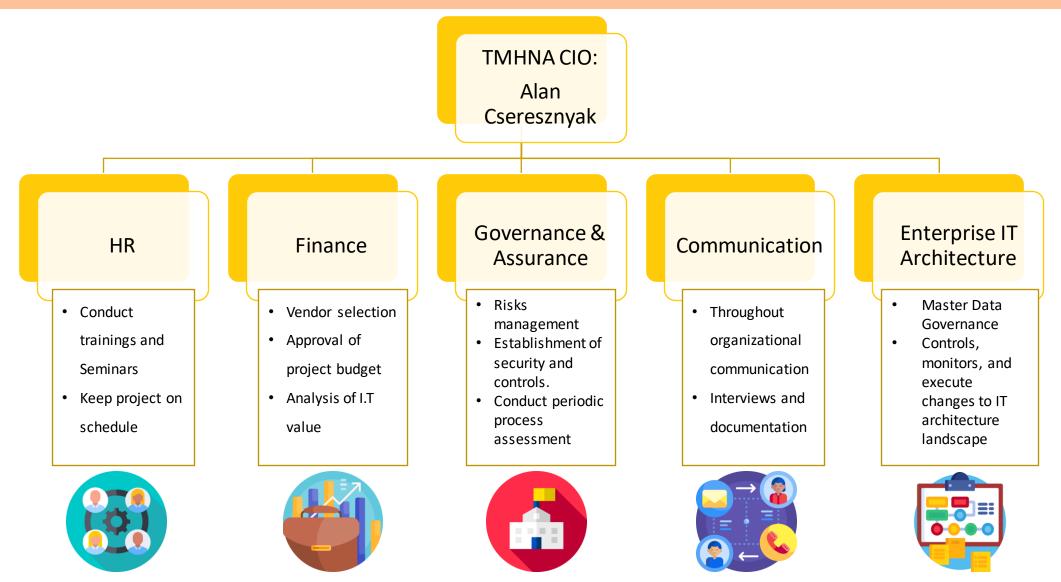
Helps guarantee TMHNA has success during the migration process by offering excellent documentation, increasing the time to value, guaranteeing a smooth transition to cloud and predictable results.



## SAP Activate Methodology

Clearly maps out the 6 main phases of implementation to ensure that all stakeholders and implementation actors are aware of all different steps. Acts as a type of combination pillar, leveraging the benefits of the other two in addition to having its own benefits.

### Stakeholders



### S4/HANA Organizational Benefits

Streamlined Business Operations Simpler user interface with SAP

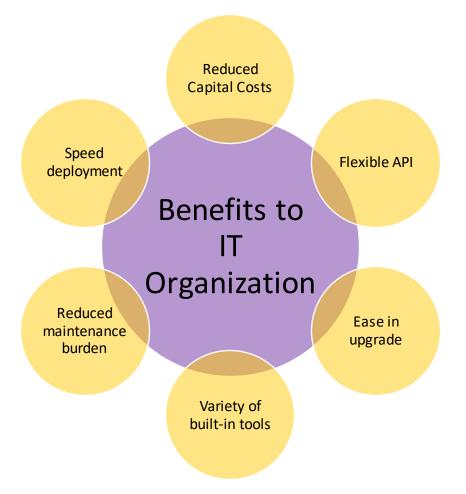
Fiori Real time analytics and KPI

measurements

Competitive advantage with next-gen technologies

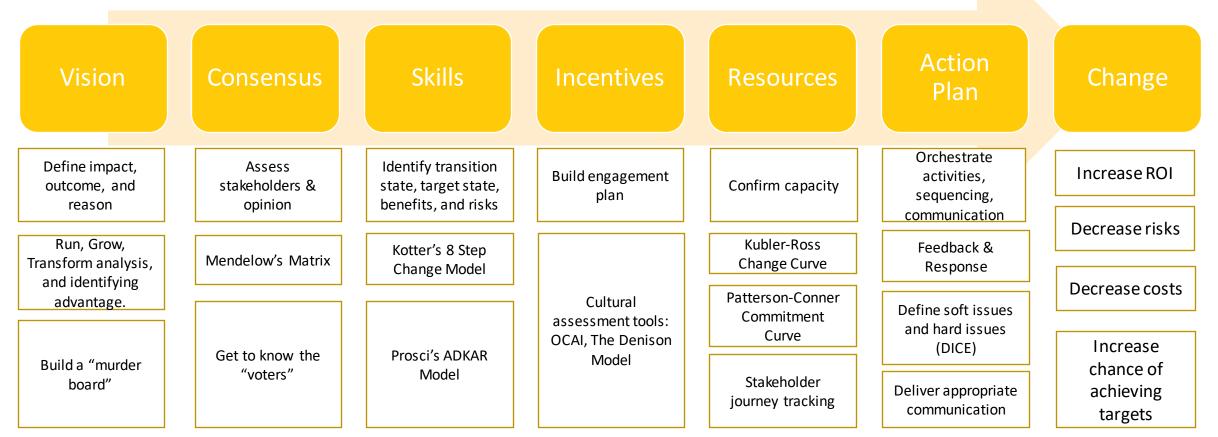
Reduced organizational risks

Faster Processing Time

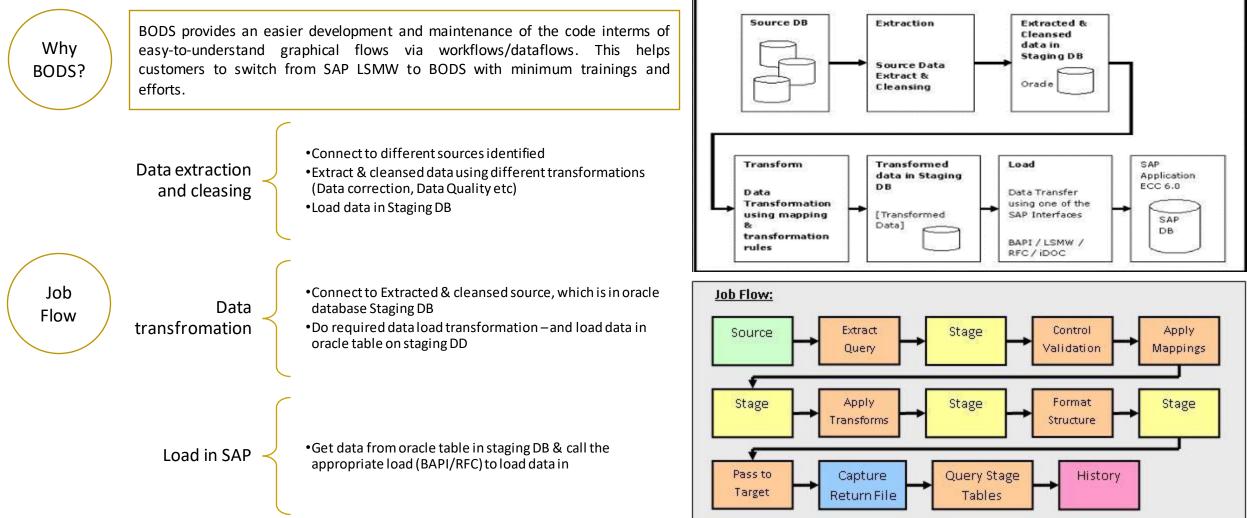


### Organizational Change Management

The Lippitt-Knoster Model for Managing Complex Change



### Business Object Data Services (BODS)



https://blogs.sap.com/2013/05/07/bods-data-migration-etl-process/

# Batch Data Communication (BDC)

#### Methods of Batch Input

**Classical Batch** 

Input Method

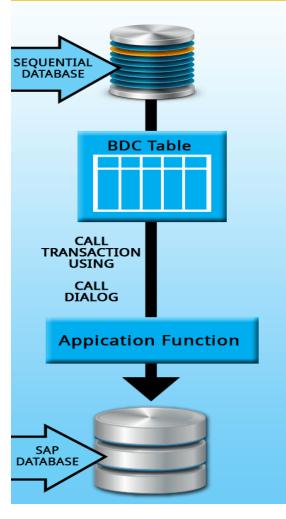
**Call Transaction** 

Method

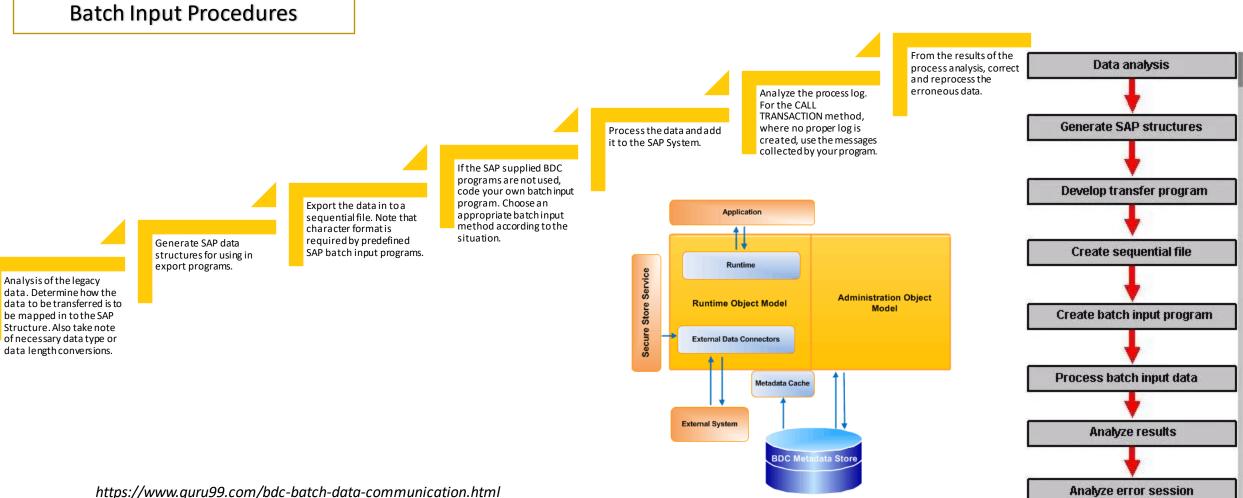
- Synchronous processing
- Transfer data for multiple transactions.
- Synchronous database update.
- A batch input process log is generated for each session.
- Session cannot be generated in parallel.

- Faster processing of data
- Asynchronous processing
- Transfer data for a single transaction.
- No batch input processing log is generated.

#### CALL TRANSACTION USING/ CALL DIALOG :

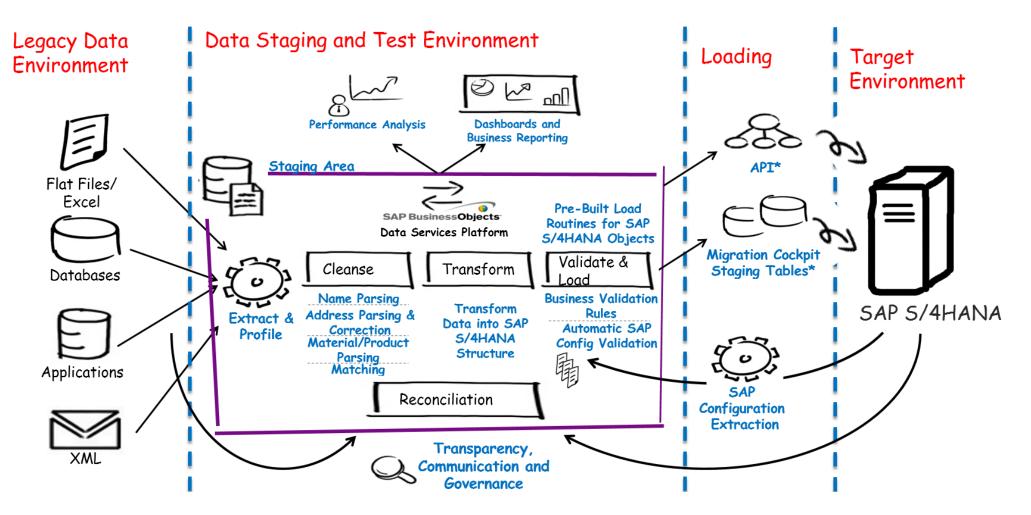


### Batch Data Communication (BDC)

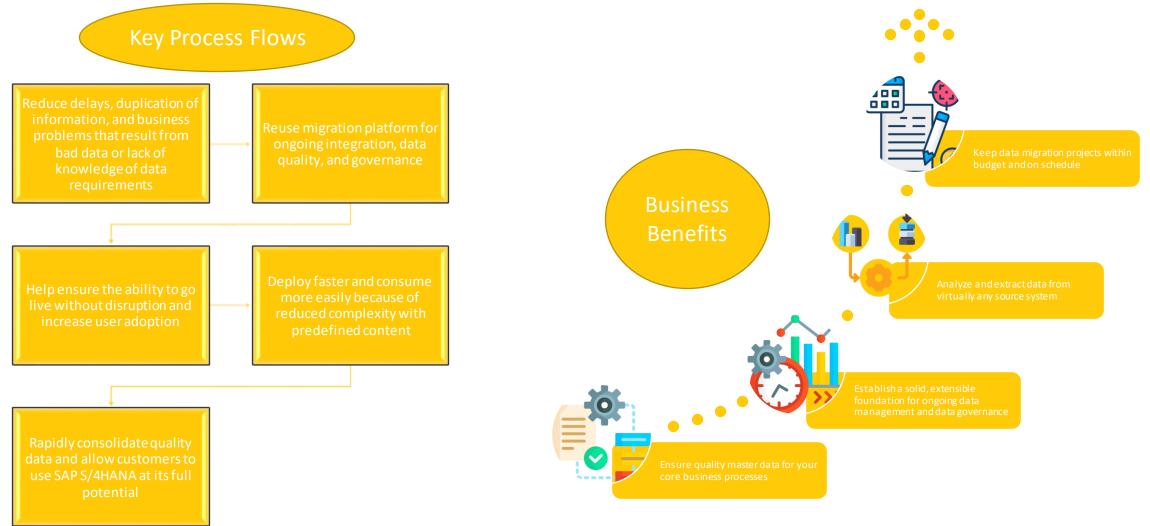


78

### Rapid Data Migration Architecture



### Rapid Data Migration Architecture

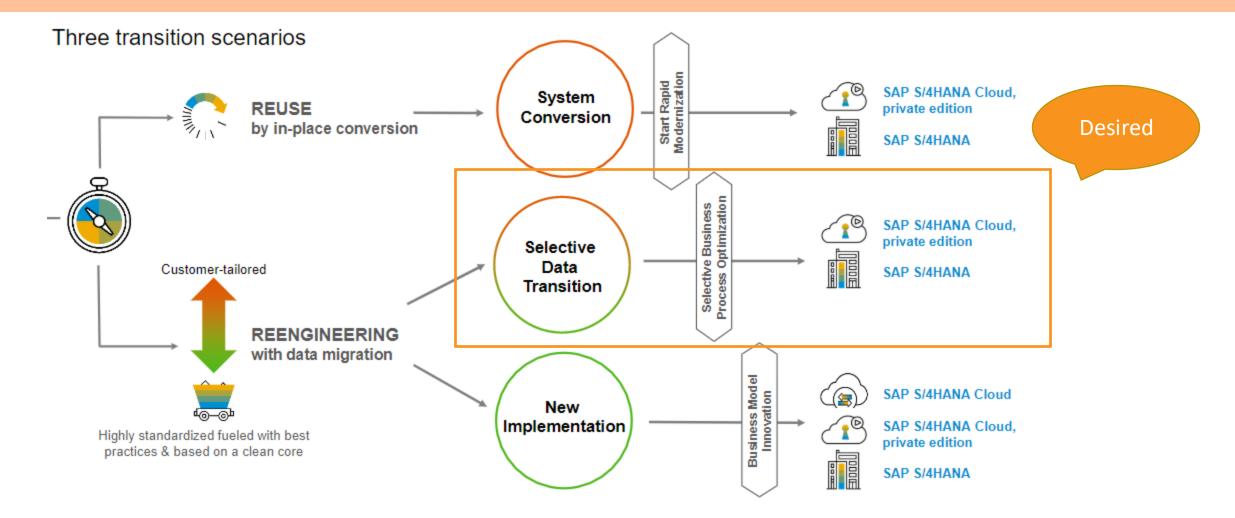


# SAP Data Migration Solutions Available to Make a Smooth Move to SAP S/4HANA

#### SAP data migration technologies available for S/4HANA migration

New Implementation option

Solution	Usage Scenario	Migration Complexity	Capabilities
SAP S/4HANA migration cockpit	<ul> <li>One legacy SAP system to S/4HANA</li> <li>Small to large data volumes</li> </ul>	H A	<ul> <li>Pre-defined migration objects (content and mapping)</li> </ul>
	<ul><li>Minimal transformation required</li><li>No data cleansing required</li></ul>	×~ )	<ul> <li>Migration object modeler for creating custom or adapt existing migration objects for SAP S/4HANA</li> </ul>
SAP Data Services	<ul> <li>Multiple legacy SAP / non-SAP systems to S/4HANA</li> </ul>		<ul> <li>Data profiling / assessment prior to migration</li> </ul>
SAP Information	Consolidation of multiple SAP and non-SAP	Medium	Strong data extraction and preparation
Steward	<ul><li>systems for migration</li><li>Complex data preparation, transformation and</li></ul>	Tig	<ul> <li>Reusable sophisticated transformation and data cleansing supported with no coding</li> </ul>
	<ul> <li>cleansing required</li> <li>Reusable for on-going governance after migration</li> </ul>		<ul> <li>Monitoring and remediation of post- migration data quality issues</li> </ul>
SAP Advanced Data	<ul> <li>Large number of legacy SAP / non-SAP systems to S/4HANA</li> </ul>		<ul> <li>Project-based view, control, and orchestration of migration process, steps,</li> </ul>
Migration by Syniti	<ul> <li>Complementary to Data Services and Information Steward</li> </ul>	TE	<ul><li> Orchestrate the underlying technologies</li></ul>
	<ul> <li>Migration project management, metrics and communication</li> </ul>		used, e.g. SAP Data Services, SAP Landscape Transformation
	<ul> <li>Reusability across project phases and multiple data migration projects</li> </ul>		<ul> <li>Collaboration platform for teams of different personas – project manager/s, analysts, developers and LOB stakeholders</li> </ul>



Source : https://www.sap.com/documents/2019/05/44b3ebd5-4b7d-0010-87a3-c30de2ffd8ff.html

#### Overview

 Part of SAP S/4HANA and SAP S/4HANA Cloud (included in these licenses)

 Supports customers with the "New Implementation" scenario

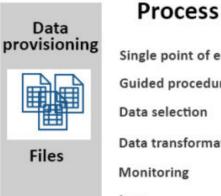
 SAP's recommended approach for the migration of business data to SAP S/4HANA and SAP S/4HANA Cloud

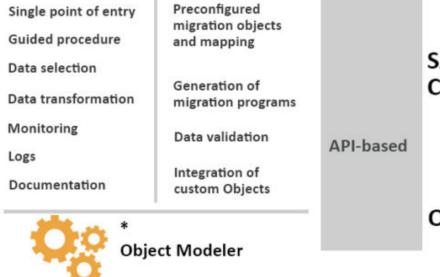




Extract







Content

S/4HANA Migration Cockpit



Data load

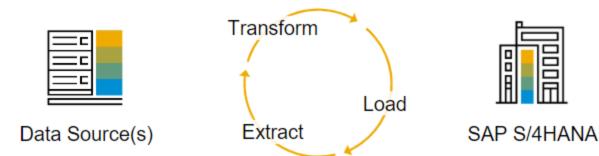
SAP S/4HANA Cloud

#### **On-Premise**

Source : https://www.sap.com/documents/2019/05/44b3ebd5-4b7d-0010-87a3c30de2ffd8ff.html

#### Key facilitators

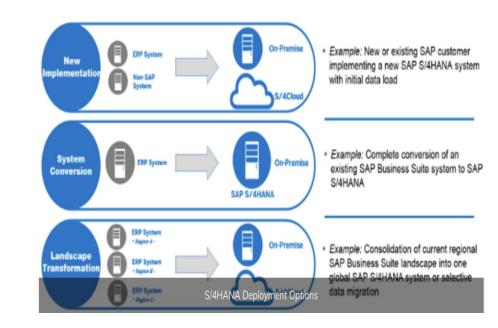
- Out-of-the-box, available for SAP S/4HANA and SAP S/4HANA Cloud, in licenses
- Preconfigured migration objects
- No developer skills required
- Step-by-step guidance through the migration process
- Preconfigured migration objects and rules
- Automatized cross-object value mapping
  - Migration object modeler for custom requirements
  - Powerful and easy-to-use state-of-the-art modeling environment



#### Preconfigured content



- Content (= migration objects) covers all best practice migration objects for master data and transactional data\*
- Automated mapping between source and target structure
- Migration programs are automatically generated no programming required by the customer
- Standard APIs are used to post the data to SAP S/4HANA system



#### Migration Object Modeler

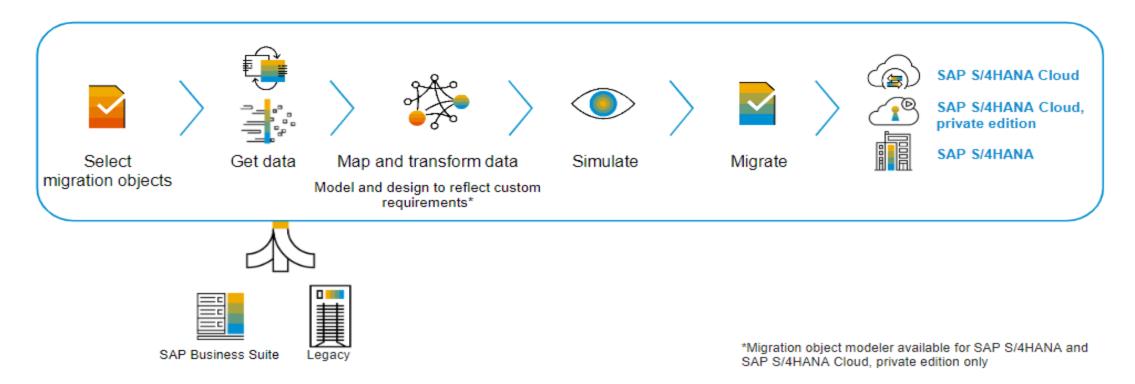


Easily integrate custom objects and enhancements into the migration project

- Customer-specific enhancements to SAP standard objects delivered with the SAP S/4HANA migration cockpit
  - Easily adjust input structure
  - Map structures and fields
  - Add or change migration object selection criteria (Direct Transfer)
- Integration of newly created objects
  - Custom objects
  - SAP standard objects that are not yet in the scope of the SAP S/4HANA migration cockpit
  - Use standard APIs or code your function module



#### Data Migration Process



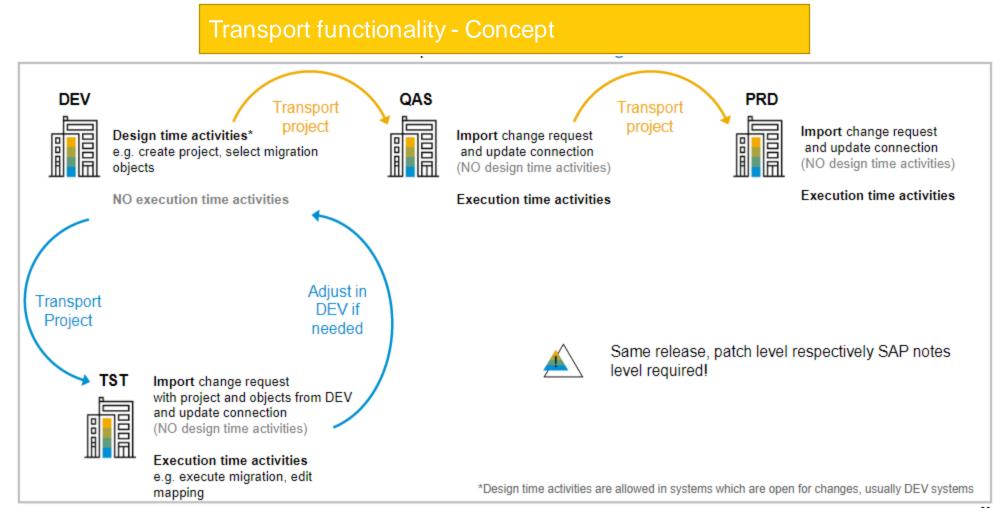
#### **Transport functionality - Basic facts**

- The transport functionality used in the migration cockpit is designed to transport between systems.
- The functionality is new with SAP S/4HANA 2021 release for the approach Migrate Data Using Staging Tables.
- You assign a development package while creating a project (SAP Fiori app). This assignment cannot be changed later! This assignment controls the modifiability as well as the transportability of a project.
- You have the possibility to add projects, migration objects, and rules to a transport request in transaction LTMOM.
- Projects in non-modifiable systems (e.g. quality and production) cannot be configured any more, they can only be executed. Projects cannot be created there!



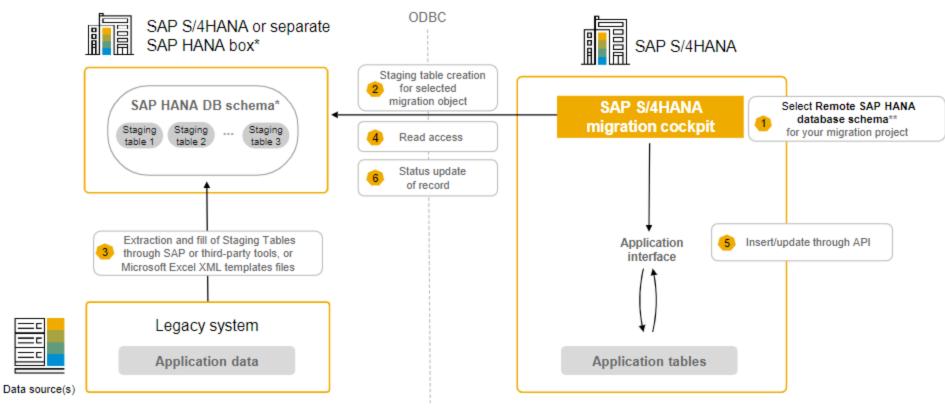
Please note, that already uploaded instances are not transported!

Only the definition of a rule, fixed value, translation object or variable is added to a transport request and transported. No values, for example mapping values, are included.



Source : https://www.sap.com/documents/2019/05/44b3ebd5-4b7d-0010-87a3-c30de2ffd8ff.html

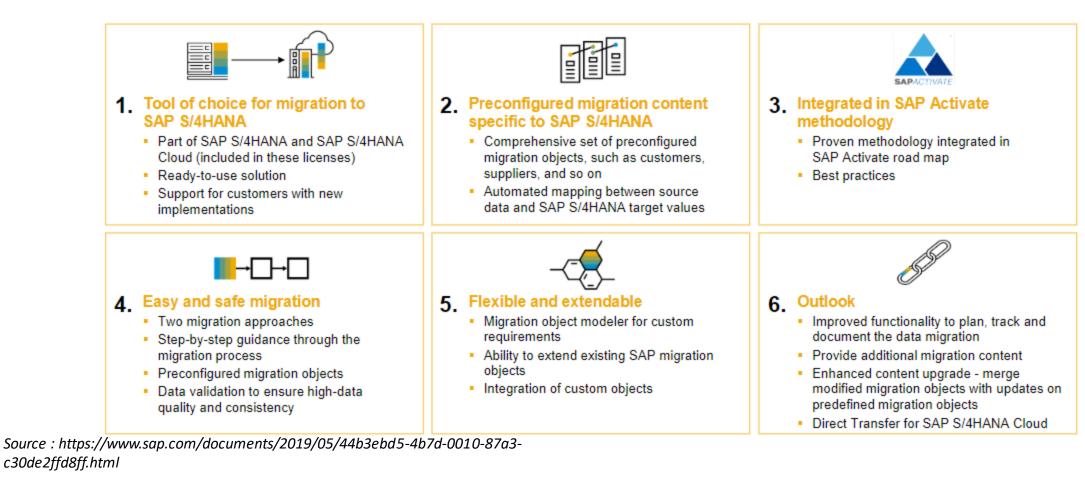
#### System setup SAP S/4HANA remote SAP HANA database schema



Source : https://www.sap.com/documents/2019/05/44b3ebd5-4b7d-0010-87a3c30de2ffd8ff.html

- Separate SAP HANA database schema is required, can also be on SAP S/4HANA target system
- \*\* Prerequisite: established secondary database connection

#### Facilitate Migration Projects with SAP S/4HANA Migration Cockpit

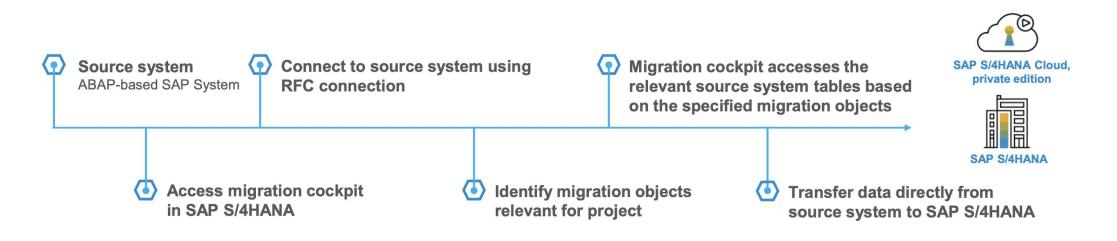


### S4/HANA Migration Cockpit – data migration objects

#### Available objects in S/4HANA 1809:

	S/4HANA 1809 Migration	n Cockpit Available Migration Objects (68)	
Activity Price (restricted)	Equipment task list	Material - extend existing record by new org levels	Purchasing info record- extend existing record
Activity Type	FI - Accounts payable open item	Material BOM	Purchasing info record with conditions
Bank	FI - Accounts receivable open item	Material classification	QM selected set
Bank Account balance	FI – G/L account balance and open/line item	Material consumption	QM selected set code
Batch (if Batch is unique at material level)	Fixed asset (incl. balances and transactions)	Material inspection setting	QM/PM catalog code group/code
Batch (if Batch level is at plant level)	Functional location	Material inventory balance	Routing
Cash memo record	Functional location task list	Material long text	Sales Contract
Characteristics	G/L account	Material trade classification	Sales Order (Only open SO)
Class	General task list	Pricing condition (general, purchasing and sales)	Software/Hardware constraint
Condition Contract	Inspection method	Production Version	Source List
Consent	Inspection plan	Profit Center	Supplier
Cost Center	Internal order (restricted)	Purchase Contract	Supplier - extend existing record by new org levels
Customer	Legal transaction	Purchase info record- extend existing record	VC- Variant Configuration Profile
Customer- extend existing record by new org levels	Maintenance item	Purchase info record with conditions	Work Center
Customer material	Maintenance plan	Purchase Order (Only Open PO)	Xceptional case - Material price change for global currencies
Ecchange rate	Master inspection characteristic	Purchase Scheduling Agreement	Xceptional case - Material price chng for global currencies
Equipment	Material	Purchasing contract	

### Data Migration with S/4HANA Migration Cockpit – Direct Transfer



Suitable for ABAP-based SAP source systems only

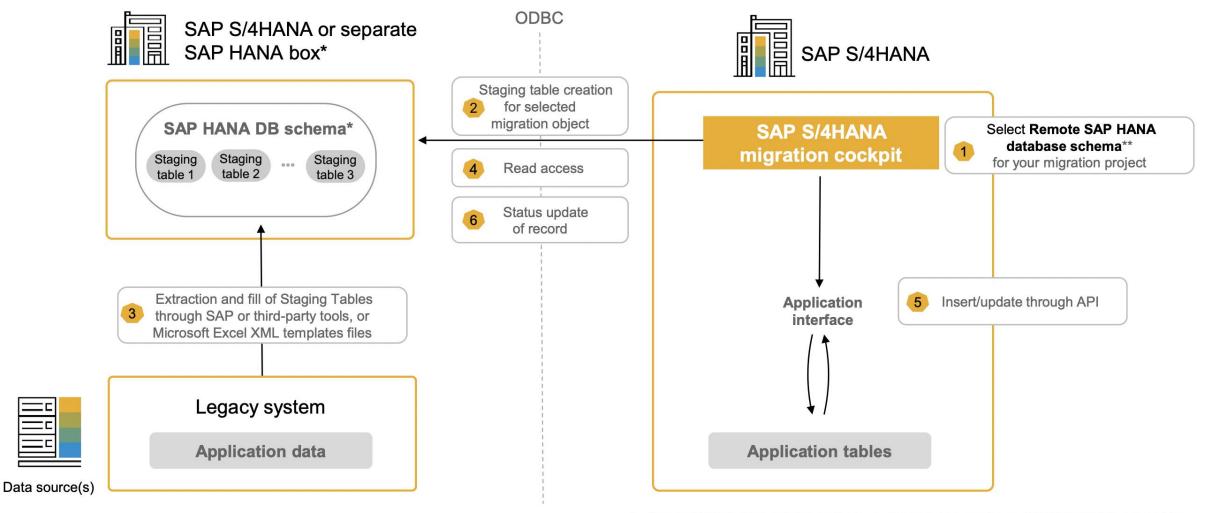
Migrate data directly from SAP source system

- Five migration scenarios supported
  - SAP ERP to SAP S/4HANA
  - SAP Apparel and Footwear to SAP S/4HANA
  - SAP EWM to decentralized EWM based on SAP S/4HANA
  - SAP CRM to SAP S/4HANA for customer management (SAP S/4HANA 1909 FPS01 onwards)
  - SAP APO SPP to SAP S/4HANA eSPP (SAP S/4HANA 2020 FPS01 onwards)

SAP S/4HANA Migration Cockpit – Direct Transfer

68

### Data Migration with S/4HANA Migration Cockpit – Staging Tables

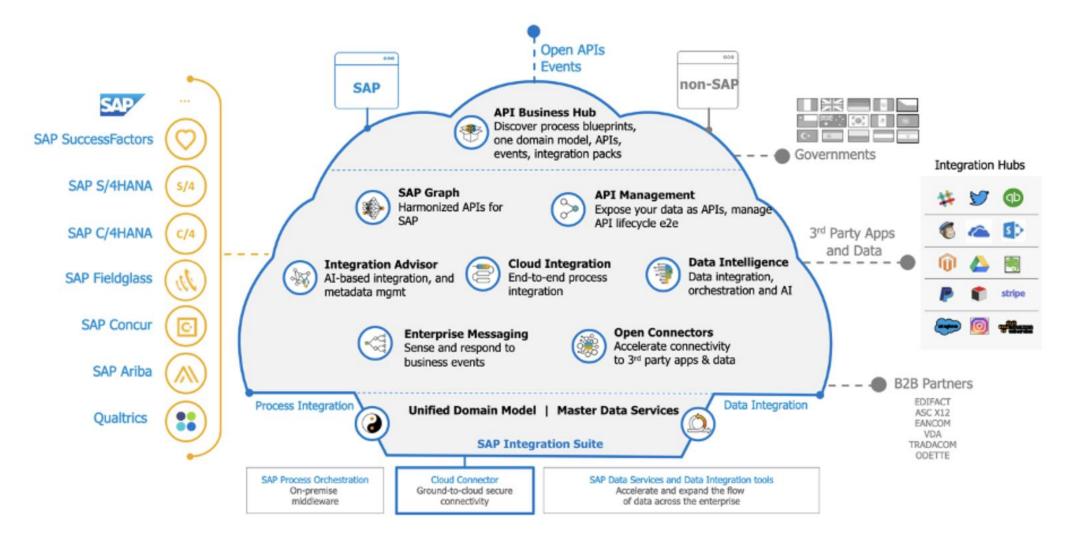


- Separate SAP HANA database schema is required, can also be on SAP S/4HANA target system
- \*\* Prerequisite: established secondary database connection

57

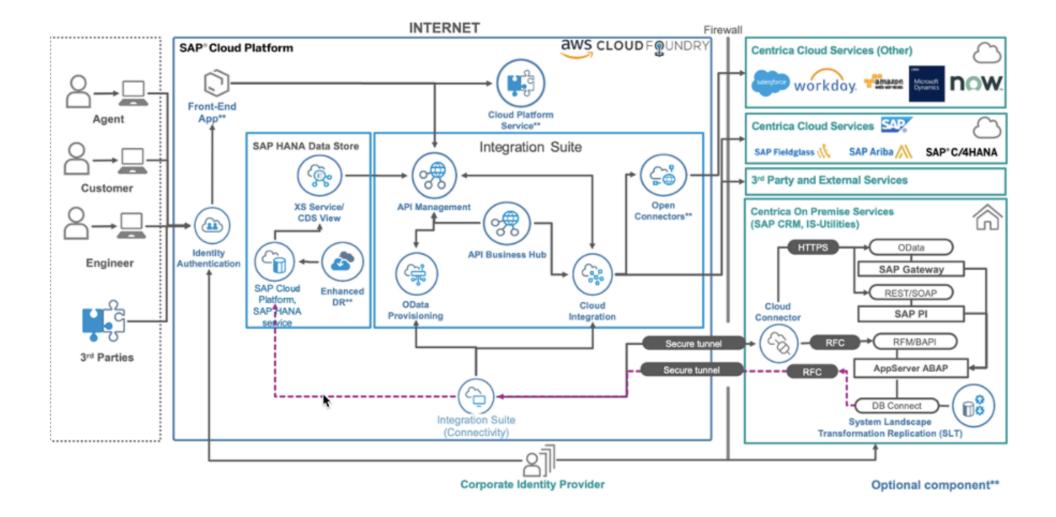
94

### S/4HANA Cloud, private edition landscape – CPI



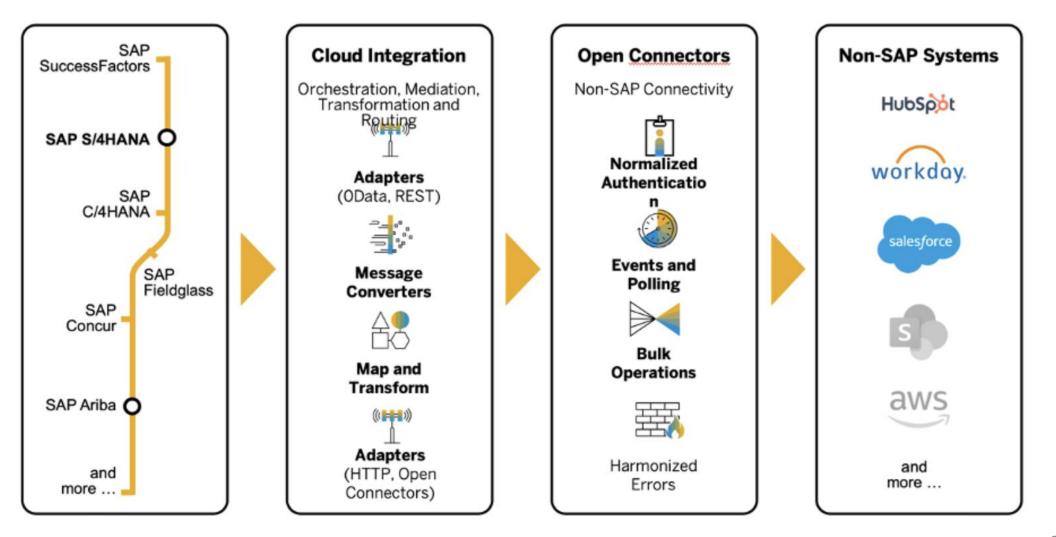
Source: https://blogs.sap.com/2020/04/22/why-sap-cloud-platform-integration-suite-should-be-your-preferred-choice-for-enterprise-wide-incl.-non-sap-integration/

### S/4HANA Cloud, private edition landscape – CPI



Source: https://blogs.sap.com/2020/04/22/why-sap-cloud-platform-integration-suite-should-be-your-preferred-choice-for-enterprise-wide-incl.-non-sap-integration/

### S/4HANA Cloud, private edition landscape – CPI cloud connectors

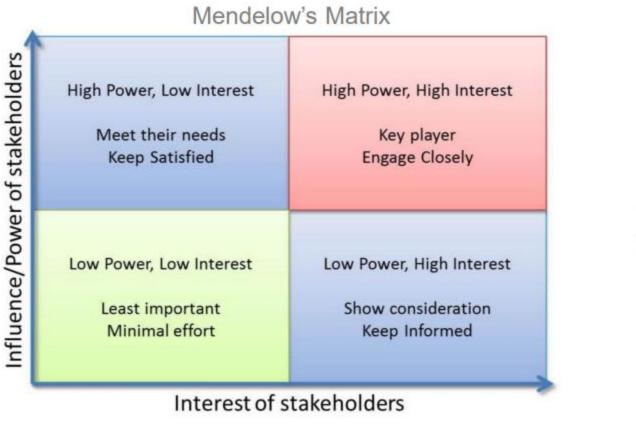


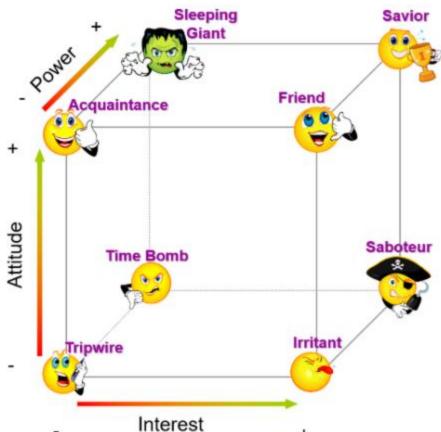
Source: https://blogs.sap.com/2020/04/22/why-sap-cloud-platform-integration-suite-should-be-your-preferred-choice-for-enterprise-wide-incl.-non-sap-integration/

### OCM (Knoster Model)

Vision +	Consensus +	Skills +	Incentives +	Resources +	Action Plan	= Change
Get clear on what is changing, who is impacted, what the future will look like, and why the change is needed and/or better	Reach agreement on the need to change (adapting is better than staying the same)	Ensure everyone is trained and prepared to make the transition and succeed in the future state	Encourage behaviors that support the change agenda and respectfully discourage those that don't	Confirm there is sufficient capacity in the organization to get necessary work done while also managing the demands of the transition	Orchestrate activities, sequencing, and communica -tion so that everyone is clear on where things stand, what happened next, and where things are ultimately headed	Achieve the target state with maximum buy-in plus minimum stress and disruption

# OCM (Consensus)



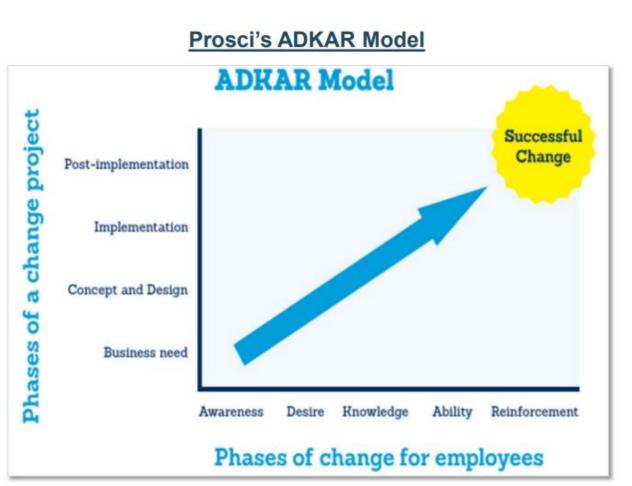


Practical Project Risk Management: The ATOM Methodology, by Dr. David Hillson and Peter Simon

# OCM (Skills)

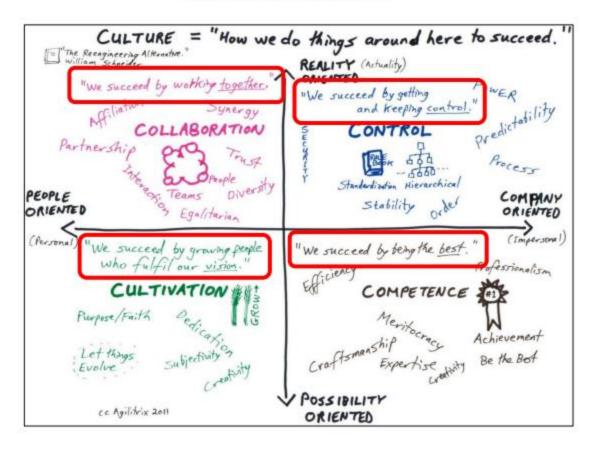
#### Kotter's 8 Step Change Model





# OCM (Incentives)

#### **Attune to Culture**

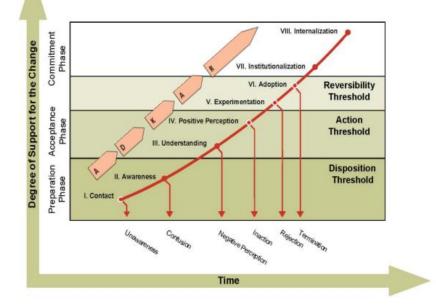


#### And use the right mix of approaches

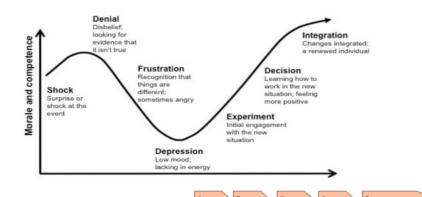


### OCM (Resources)





#### **Kübler-Ross Change Curve**

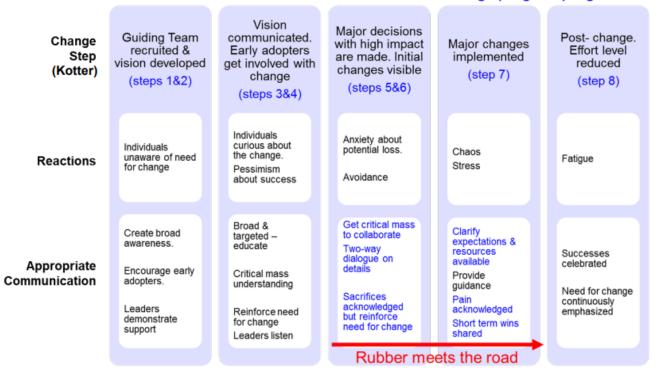


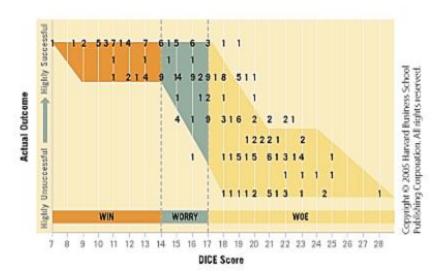
		A	D K	A	R	
Stakeholder group	Unaware	Aware	Understand	Collaborate	Commit	Advocate
Global business leaders			•	0		
Site leaders						0
Mfg. plant leaders					0	
Supply chain leaders					0	
Maintenance leaders						
Union leaders-5 unions				0		
Front line supervisors			• •			
Mfg. employees						
Supply chain employees			0			
Maintenance employees						
Site HR			•	0		
Site IT			•	0		
• (	Current		0	Desired		

102

### OCM (Action Plan)

#### The nature of communication is modified as the change program progresses





### Scores of Service Provider - Deloitte

**Service Provider** 

# Deloitte.

**Overall Satisfaction** 

<u>4.60</u>

4.44	Organizational change management	4.6	Vision and thought leadership
4.1	Value for money	4.4	Contracting practices
4.4	Quality of functional expertise	4.7	Quality of technical skills
4	Innovation realized	4.3	Proactiveness
4.6	Continuity of staff	4.7	<b>Relationship management</b>
4.4	Quality of integration skills	4.5	Desire to "go the extra mile"

All scores based on a 1-5 scale, with 5 being "Exceptional" and 1 being "Unsatisfactory"



### Scores of Service Provider - PwC



All scores based on a 1-5 scale, with 5 being "Exceptional" and 1 being "Unsatisfactory"



### Scores of Service Provider - Cognizant

**Service Provider** 



**Overall Satisfaction** 

<u>4.92</u>

Assessment Criteria for judging service provider

4.57	Organizational change management	4.70	Vision and thought leadership
5.00	Value for money	5.00	<b>Contracting practices</b>
4.88	Quality of functional expertise	5.00	Quality of technical skills
4.38	Innovation realized	4.60	Proactiveness
4.67	Continuity of staff	4.90	<b>Relationship management</b>
4.78	Quality of integration skills	5.00	Desire to "go the extra mile"

All scores based on a 1-5 scale, with 5 being "Exceptional" and 1 being "Unsatisfactory"



### Scores of Service Provider - Infosys

Service Provider



**Overall Satisfaction** 

<u>4.56</u>

Assessment Criteria for judging service provider

4.25	Organizational change management	4.56	Vision and thought leadership
4.67	Value for money	4.78	<b>Contracting practices</b>
4.78	Quality of functional expertise	4.89	Quality of technical skills
4.50	Innovation realized	4.56	Proactiveness
4.44	Continuity of staff	4.89	<b>Relationship management</b>
4.75	Quality of integration skills	4.78	Desire to "go the extra mile"

All scores based on a 1-5 scale, with 5 being "Exceptional" and 1 being "Unsatisfactory"

<u>Gartner (2020)</u>

### Financial Breakdown

Period (Year)

3

One-Time (Non-Recurring Costs)							
Consulting Cost	\$	1,612,680					
Cost of SAP licenses	\$	3,000,000					
Cost of infrastructure for S/4HANA	\$	2,646,000					
Maintenance & Support (4 weeks post implementation)	\$	63,000					
Cost of staff to design, build, and manage transition	\$	7,486,500					
Training Cost for Users	\$	80,634					
Total One-Time Cost per Period	\$	14,888,814					
		Recurrin	ng Costs				
S/4HANA Licenses		\$	660,000 \$		660,000 \$	660,000	
Cost Of Staff To Design, Build, And Manage Transition		\$	1,123,500 \$		609,000 \$	-	
Running Support Costs		\$	182,000 \$		182,000 \$	182,000	
Total Recurring Cost/Period		\$	1,965,500 \$		1,451,000 \$	842,000	
Total Recurring Cost	\$	4,258,500					
Total Costs (One-Time and Recurring)	\$	19,147,314					

All values are discounted to present

R	or	ho!	Fite	

ROI (Running Total)

Payback Period

Benefits					
Revenue Gain			\$ 18,792,000	\$ 20,295,360	\$ 21,918,989
Increased Customer Retention Due To Capabil	lities Enabled By SAP S/4H	IANA	\$ 3,136,500	\$ 3,387,420	\$ 3,685,414
Accelerated Cash Flow Managing Customer Or	rders/Demand		\$ 176,800	\$ 176,800	\$ 176,800
Accelerated Collections Due To Simplified Acc	ounting Capabilities		\$ 408,994	\$ 441,714	\$ 477,051
Increased End User Productivity Due To Reduc	ed Run Times		\$ 855,000	\$ 855,000	\$ 855,000
Increased Productivity Of IT Organization Emp	loyees		\$ 178,125	\$ 178,125	\$ 178,125
Avoided Cost Of Previously Licensed Software	And Hardware		\$ -	\$ 225,000	\$ 450,000
Total Benefits/Period			\$ 25,559,419	\$ 27,741,379	\$ 27,741,379
Total Benefits	\$	81,042,177			
ROI Calculation					
Net Cash Flows (NCF)	\$	(19,147,314)	\$ 23,593,919	\$ 26,290,379	\$ 26,899,379

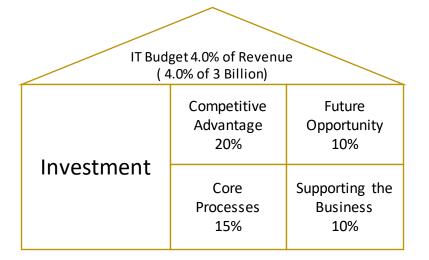
201.51%

13 months

108

https://www.altivate.com/wp-content/uploads/2020/04/The-Total-Economic-Impact-Of-SAP-S4-HANA.pdf

## ROI analysis



Operations	Upg	nned rades :0%	General Maintenance 25%			
Investment 55%	Оре	rations 45%				
3- year Benefits-Cost: \$61.9 Million						

Breakdown for S/4HANA Migration Project

TMHNA Revenue	\$ 3 Billion
TMHNA IT Budget (%)	4.0 %
TMHNA IT Budget (\$)	\$ 120 Million
Core Processes Distribution (%)	15%
Core ProcessesDistribution (\$)	\$ 18 milion

S/4HANA Migration Budget (%)		TBD
S/4HANA Migration Budget (\$)		TBD
NPV	Payback	ROI
19.1 Million	13 Months	201.51 %

Source: Case Files, ITS Cost and Value

109 https://www.prnewswire.com/news-releases/toyota-material-handling-north-america-announces-2020-university-research-program-grant-recipients-at-modex-301021660.html

#### Business Process Evaluation and Improvement of E2E processes

yota Industries Nort /stem: PRD	OVERVIEW	FINANCE	SOURCING AND PROCUREMENT	SALES	SUPPLY CHAIN	MANUFACTURING	ASSET MANAGEMENT	IMPROVE E28 PROCESSES		NEXT STEPS		
	IPLIFIED XPERIENCE		HANCEMENT CKAGES	SAP S/4HANA		CLOUD LUTIONS					?	
S4 Next-Generation	8	Overview o	f relevant SAP S/4	HANA bus	iness scen	arios for Toyota Indu	ustries North Ame	rica, Inc:				
HANA Digital Business Customer-specific SAP S/4HANA	SAF	S/4HANA Bu	siness Scenario*				Your Cu Usage Int		lustry Popularity	SAP Fior	ń	
recommendations	Fina	ncial Account	ing				**	*	***	1		
Based on Toyota Industries	Deli	very Managen	nent				**		***	1		
North America, Inc current	Acco	ounts Payable					**	*	***	1		
system usage of system PRD we have created a list	Acco	ounts Receiva	ble				**	*	***	1		High industry
of relevant SAP S/4HANA	Prof	itability Analys	sis				**	*	***	9	p	opularity yet low
innovations which could be highly relevant for you.	Proc	luct Costing					**	*	***			usage intensity
Learn more about	Cas	h and Liquidity	/Management				**	*	*			
recommended innovations	Enti	y Close					**	*	*			
by clicking directly on the provided links.	Ove	rhead Cost Ma	anagement				**	*	***	1		
,	Fina	ncial Reportin	g				**	*	**	1		
	Acce	ess Governan	ce and Identity Mana	gement			**	*	*			
Get all details and	Ente	erprise Risk M	anagement				**	*	*	1		
Process Discovery	Inter	national Trade	e Management				**	*	*	1		
for SAP S/4HANA Transformation »		tion Capability							_	Next Steps »		

### SAP Configuration Risks and Mitigations

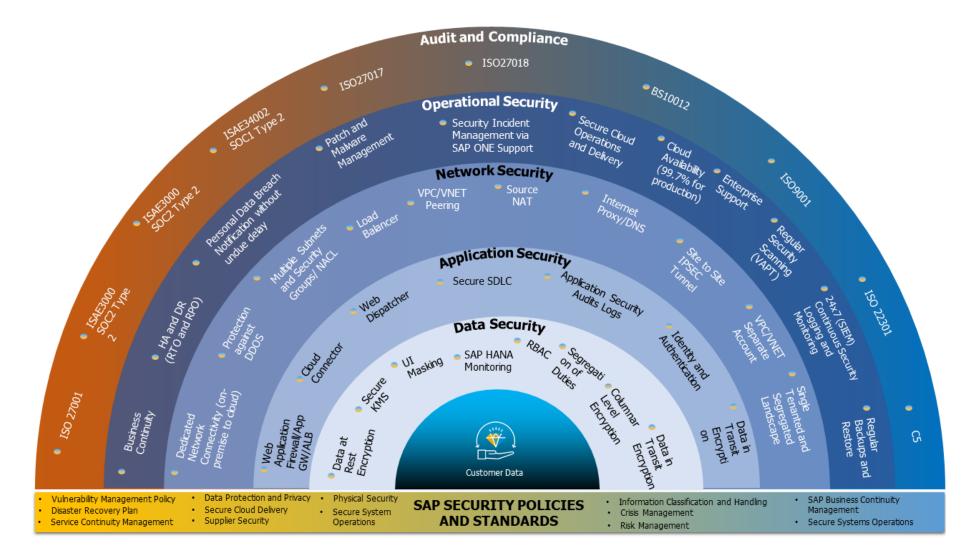
Risks	Risk Profile	Mitigation Strategies
Project schedules are driven by externally-dictated date	Atilita Karakan Karaka	During the project planning process, team members from both the customer and partner should work together to develop an agreed deployment schedule. Should this schedule conflict with an externally-driven date, the overall project team will need to work to adjust the schedule accordingly or develop a strategy for deployment that satisfies the business required date.
Poor buy-in from customer project team members	Arobability Millity Impact	Every effort should be taken to engage key team members early in the project. The intent is to provide them with the information necessary to not only support the project, but to also be a champion on its behalf.
Lack of supporting technical infrastructure	Atility K Impact	An early task within the implementation will be to assess current network infrastructure and ensure minimum requirements are met to support the overall solution.

Source: https://www.encorebusiness.com/blog/erp-implementation-risks/

### Risks and Mitigations with KPI Solutions

Risks	Risk Profile	Mitigation Strategies
Employee risk/ Bring your own device	Probability Impact	TMHNA will need strong procedures and policies to govern connections with third-parties, BYOD devices, and cloud-based services. We will also be using encryptions, VPNs, and private networks
Breach Detection	Atility X Impact	TMHNAs breaches will be detected by their individual I.T. teams. The average company takes more than 200 days to detect a breach. The earlier the IT department detects it, the less risk.
Incident Cost	Appapility Tmpact	Allocating how much time and resources the company should spend on a specific data breach will be standardized with an incident cost KPI. This will track the Cost Per Incident of TMHNA, try to correctly bring in all resources, both human and technical, that were required to find the thread and fix it.

#### Approach to Multi-Layer Defense in Depth Architecture



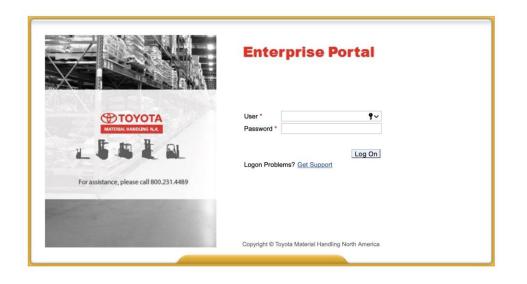
113 https://blogs.sap.com/2021/10/04/rise-with-sap-multi-layer-defense-in-depth-architecture-of-sap-s-4hana-cloud-private-edition/

### Current State

Separate vendor logi	n and access portals for both TM	H and Raymond	
Individual sales chan	nels		
Usage of single insta	nce SAP ECC 6		
Individual data warel	nouses for both subsidiaries		

#### Current State – Vendor Portals





Both subsidiaries have separate enterprise portals for access to applications, services and data.

### **Desired State**

Common sales channels for both subsidiaries	
One login and access portals for both TMH and Raymond	
TMHNA's collective array of products available across dealerships	
SAP Migration to S4/HANA from ECC	
Access to collective data through data virtualization	
Applications standardized and integrated across TMHNA	

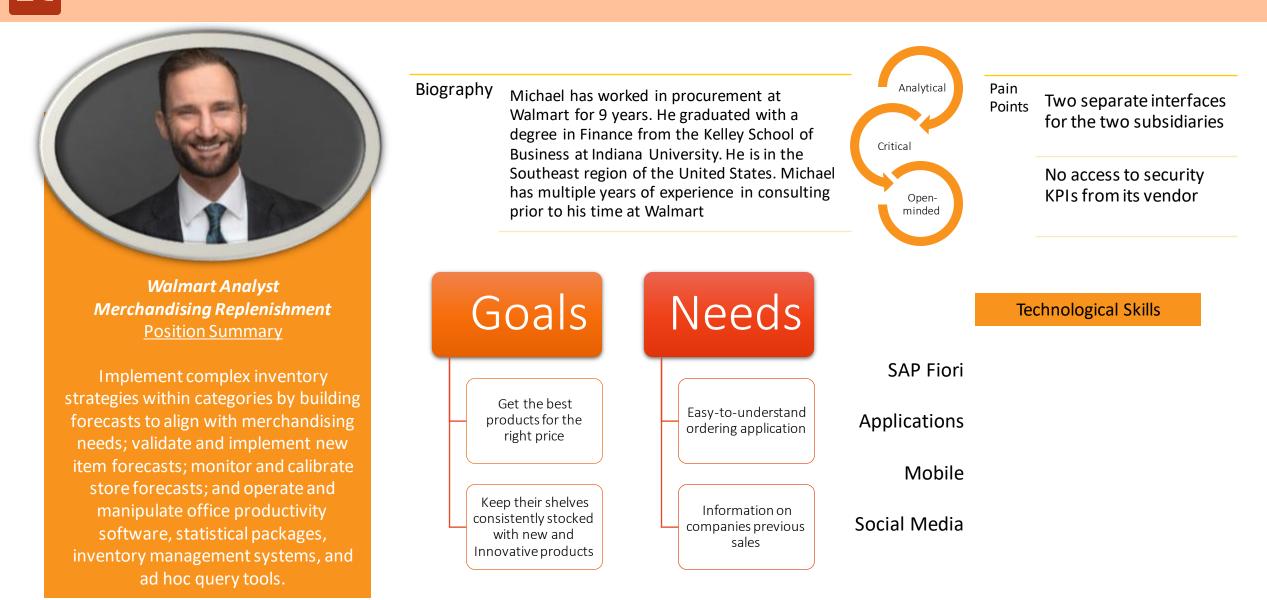
#### Desired State – Vendor Portals

Both subsidiaries have one enterprise portal for access to applications, services and data.

One dealer portal, one customer portal and one supplier portal.

En	terprise	Portal	Supplier	Dealer
		usernam	e	1
For assistance, please call 800.231.4489	2	passwor	d	
		-J Logir	١	

#### Toyota Employee Persona – Michael Lim



## Toyota Raymond Employee Persona – Piper Phillips



### Toyota Employee Persona – Joe McCormick



### Video Walk Through – Dealer Portal



- https://help.sap.com/saphelp\_ssb/helpdata/en/0d/7532521603f009e10000000a44166d/frameset.htm
- <u>https://www.romanpichler.com/blog/10-tips-for-product-key-performance-indicators-kpis pg 18</u>
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  </u>

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- <u>https://answers.sap.com/questions/5963962/sap-hcm-and-sap-erp-on-single-vs-multiple-instance.html</u>
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